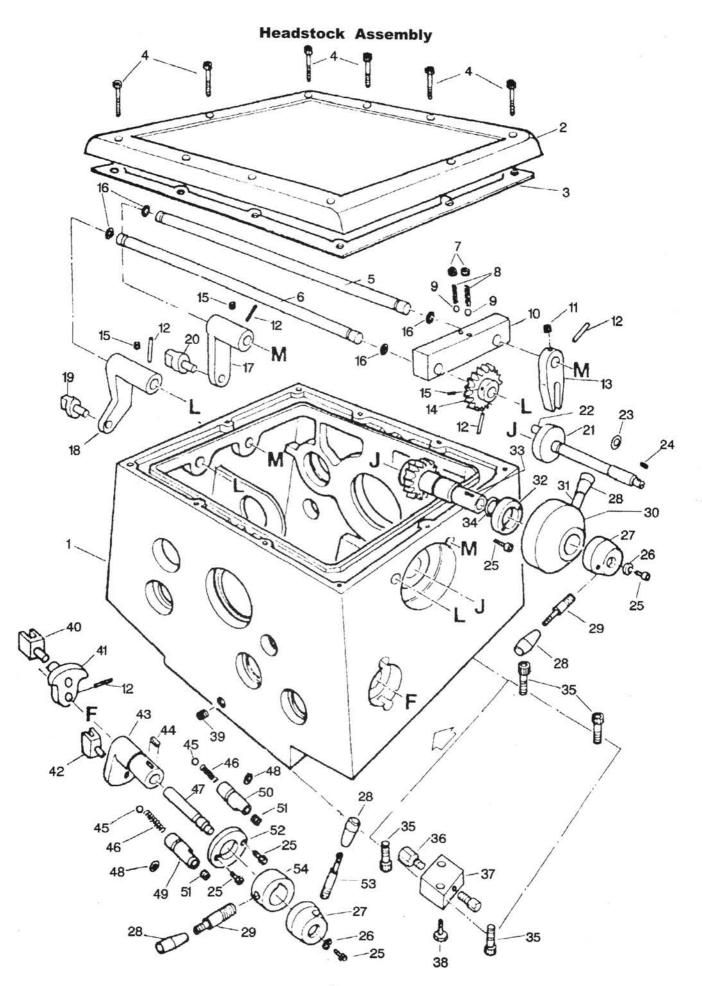
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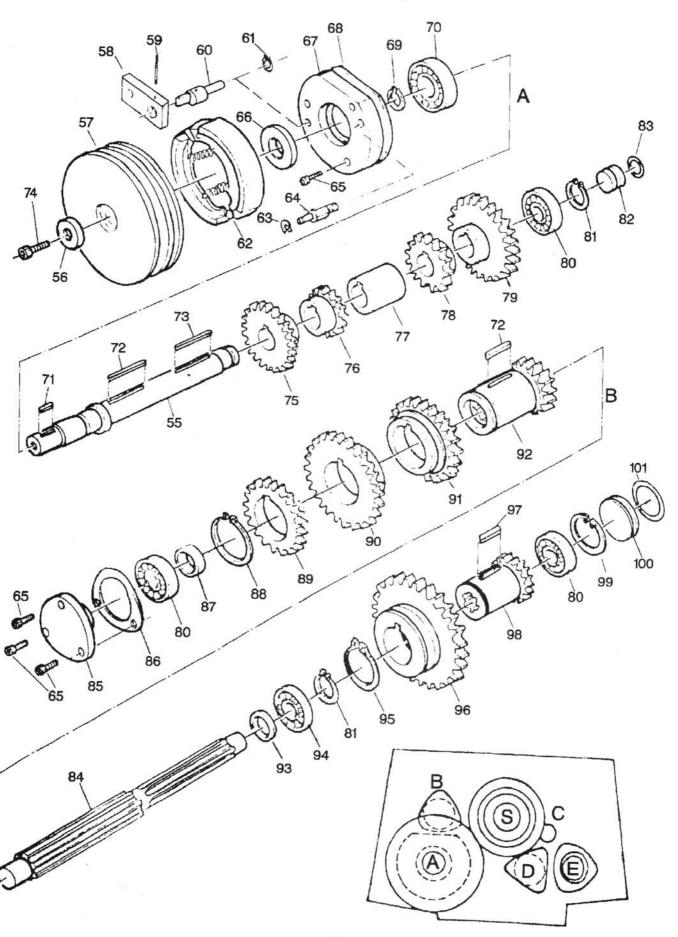
GEARED HEAD PRECISION LATHE

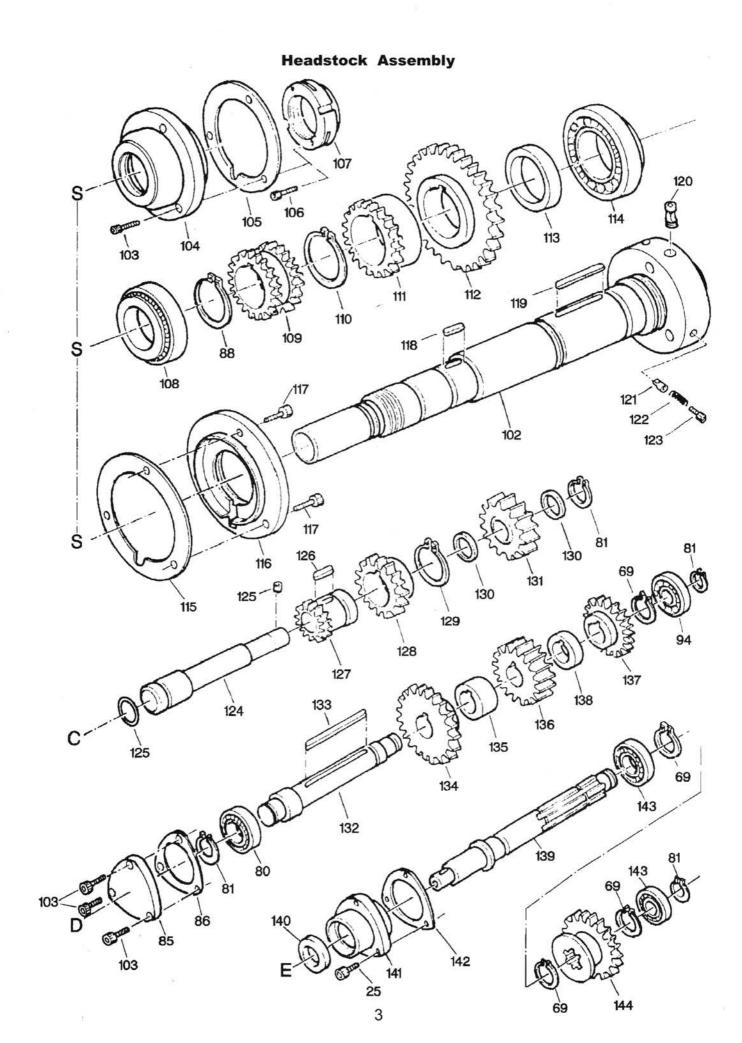
PARTS LIST





Headstock Assembly





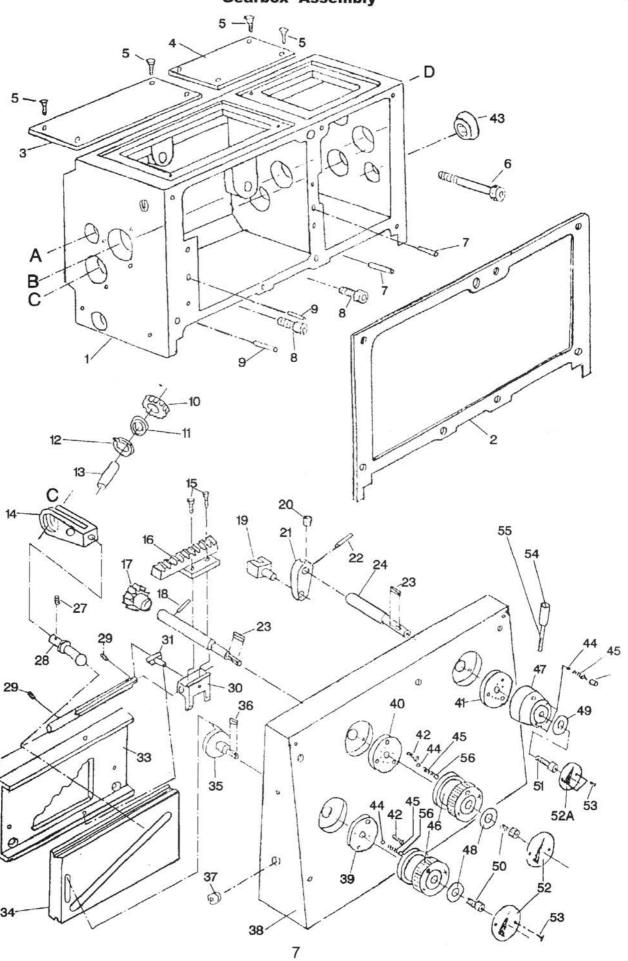
Headstock Assembly

Index	Part							
NO.	NO.		Descripti	on	S	ize	Qty	y
1	04-01		Head Cas	tina				1
5								
6	04-72		Gear Shift	Shaft				1
	04-02 GR77		Set Screw	,		MΩv12		١١
		9-1x5x22						
٥	GB3080	0-6	Steel Rall			 6	• • • • • • • • • • • • • • • • • • • •	2
12		5x30						
13								
14								
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		2.1						
17		4. 1						
18								
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21								
22								
23		2.2						
24		6						
26								
27								
28		1.14						
29								
30	04-98		Shifting B	ody	•••••			1
31								
32								
33								
34	GB3452	2.3						
35			Hex Sock	et Cap Screw	V	M12x35		4
36	04-82			Bolt				
37	04-83			Block				
38	GB578	1	Alignment	Bolt		M10x40		2
39	04-84		Drain Plug	g				1
40	04-73			- 				
41	04-72		Shifting C	rank				1
42	04-71							
43	04-70	***************************************		rank				
44	GB1096	3						

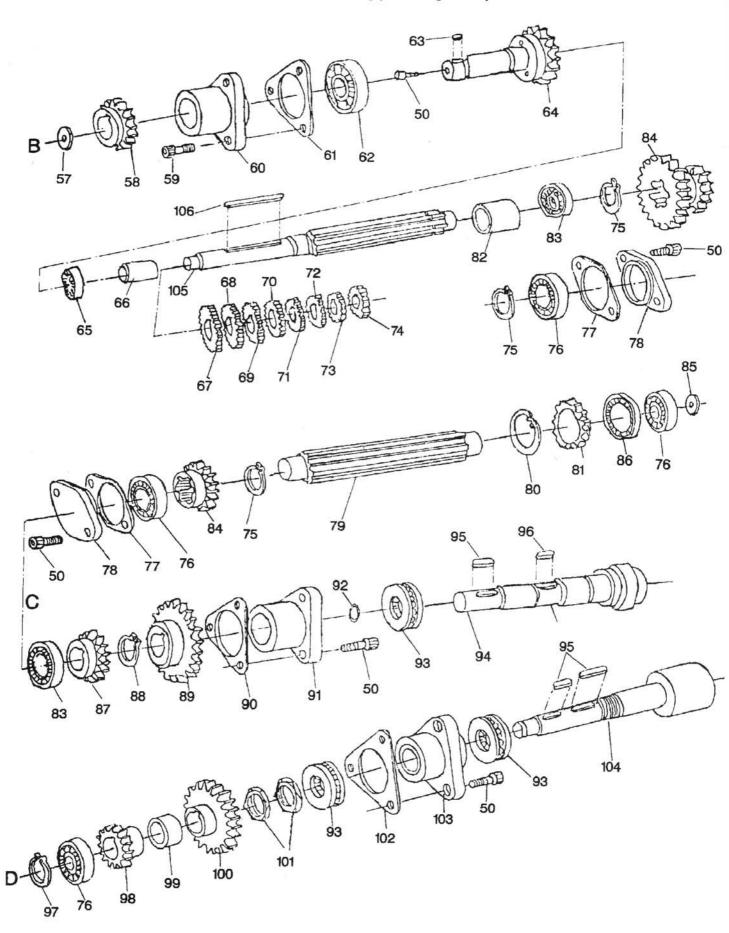
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48	46GB2089-0.9x9x40	Sping	2
48 GB3452.4 O-Ring 15x2.65 2 49 04-69 Shaft 1 50 04-63 Shaft 1 51 GB77 Set Screw M12x1 2 52 04-68 Cover 1 53 04-95 Lever 1 54 04-61 Collar 1 55 04-21 Shaft(A) 1 56 04-12 Washer 1 57 04-11 Pulley 1 58 GH1340A-11-10 Brake Block 1 9 GB879-5x25 Pin 1 60 11-09 Brake Actuator Shaft 1 61 GB896-6-12 Retainer Ring 12 1 62 11-15 Brake Shoe Assembly 1 63 GB894.1-12 Retainer Ring 12 1 64 11-11 Brake Retainer Stud 1 1 65 TS-150305 Hex	4704-67	Shaft	1
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50	4904-69	Shaft	1
51 GB77 Set Screw .M12x1 2 52 04-68 Cover .1 53 04-95 Lever .1 54 04-61 Collar .1 55 04-21 Shaft(A) .1 56 04-12 Washer .1 57 04-11 Pulley .1 58 GH1340A-11-10 Brake Block .1 59 GB879-5x25 Pin .1 60 11-09 Brake Actuator Shaft .1 61 GB896-612 Retainer Ring .12 .1 62 11-15 Brake Shoe Assembly .1 .1 63 GB894-1-12 Retainer Ring .12 .1 64 11-11 Brake Shoe Assembly .1 .1 65 TS-150305 Hex Socket Cap Screw .M6x20 .6 66 HG4-692-67 Spacer SD25x45x10 .1 67 O4-13 Cover .	50. 04-63.	Shaft	1
52 04-86 Cover. 1 53 04-95 Lever. 1 54 04-61 Collar. 1 55 04-21 Shaft(A) 1 56 04-12 Washer. 1 57 04-11 Pulley. 1 58 GH1340A-11-10 Brake Block. 1 59 GB879-5x25 Pin. 1 60 11-09 Brake Block. 1 61 GB896-6-12 Retainer Ring. 12 1 61 GB896-6-12 Retainer Ring. 12 1 62 11-15 Brake Shoe Assembly. 1 1 63 GB894.1-12 Rerainer Ring. 12 1 64 11-15 Brake Retainer Stud. 1 1 65 TS-150305 Hex Socket Cap Screw. M6x20. 1 66 HG4-692-67 Spacer SD25x45x10 1 67 04-13 Cover. 5			
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84 04-65 Shaft(B) 1 85 04-53 Bearing Cap 2 86 04-52 Bearing Cap Gasket 2 87 04-64 Collar 1 88 GB894.2-50 Retainer Ring 2 89 04-66 Gear 39T 1 90 04-22 Gear 54T 1 91 04-23 Gear 47T 1 92 04-24 Gear 31T 1 93 04-25 Spacer 1 94 BB-6105 Ball Bearing 2 95 GB894.2-37 Retainer Ring 1 96 04-26 Gear 60T 1 97 GB1096 Key 8x28 1 98 04-27 Gear 21T 1 99 GB893.1-41 Retainer Ring 1 100 04-28 Plug 1			
85. .04-53. Bearing Cap 2 86. .04-52. Bearing Cap Gasket. 2 87. .04-64. Collar 1 88. .GB894.2-50. Retainer Ring. 2 89. .04-66. .Gear. .39T. 1 90. .04-22. .Gear. .54T. 1 91. .04-23. .Gear. .47T. 1 92. .04-24. .Gear. .31T. 1 93. .04-25. .Spacer. .1 94. .BB-6105. .Ball Bearing. .2 95. .GB894.2-37. .Retainer Ring. .1 96. .04-26. .Gear. .60T. .1 97. .GB1096. .Key. .8x28. .1 98. .04-27. .Gear. .21T. .1 99. .GB893.1-41. .Retainer Ring. .2 100. .04-28. .Plug. .1			
86. 04-52. Bearing Cap Gasket. 9 87. 04-64. Collar. 1 88. GB894.2-50. Retainer Ring. 2 89. 04-66. Gear. 39T. 1 90. 04-22. Gear. 54T. 1 91. 04-23. Gear. 54T. 1 92. 04-24. Gear. 47T. 1 92. 04-24. Gear. 31T. 1 93. 04-25. Spacer. 1 94. BB-6105. Ball Bearing. 2 95. GB894.2-37. Retainer Ring. 1 96. 04-26. Gear. 60T. 1 97. GB1096. Key. 8x28. 1 98. 04-27. Gear. 21T. 1 99. GB893.1-41. Retainer Ring. 1 100. 04-28. Plug. 1			
87 04-64 Collar 1 88 GB894.2-50 Retainer Ring 2 89 04-66 Gear 39T 1 90 04-22 Gear 54T 1 91 04-23 Gear 47T 1 92 04-24 Gear 31T 1 93 04-25 Spacer 1 94 BB-6105 Ball Bearing 2 95 GB894.2-37 Retainer Ring 1 96 04-26 Gear 60T 1 97 GB1096 Key 8x28 1 98 04-27 Gear 21T 1 99 GB893.1-41 Retainer Ring 1 100 04-28 Plug 1			
88. GB894.2-50. Retainer Ring. 2 89. 04-66. Gear. 39T. 1 90. 04-22. Gear. 54T. 1 91. 04-23. Gear. 47T. 1 92. 04-24. Gear. 31T. 1 93. 04-25. Spacer. 1 94. BB-6105. Ball Bearing. 2 95. GB894.2-37. Retainer Ring. 1 96. 04-26. Gear. 60T. 1 97. GB1096. Key. 8x28. 1 98. 04-27. Gear. 21T. 1 99. GB893.1-41. Retainer Ring. 1 100. 04-28. Plug. 1			
89			
90. 04-22 Gear. 54T. 1 91. 04-23. Gear. 47T. 1 92. 04-24. Gear. 31T. 1 93. 04-25. Spacer. 1 94. BB-6105. Ball Bearing. 2 95. GB894.2-37. Retainer Ring. 1 96. 04-26. Gear. 60T. 1 97. GB1096. Key. 8x28. 1 98. 04-27. Gear. 21T. 1 99. GB893.1-41. Retainer Ring. 1 100. 04-28. Plug. 1		Goar	20T
91 .04-23 Gear .47T .1 92 .04-24			
92. .04-24	[Triff[This Delination] Triff[This Delination in the first of the fi		
93 .04-25 Spacer 1 94 .BB-6105 Ball Bearing 2 95 .GB894.2-37 Retainer Ring 1 96 .04-26 .Gear .60T 1 97 .GB1096 .Key .8x28 1 98 .04-27 .Gear .21T 1 99 .GB893.1-41 .Retainer Ring .1 100 .04-28 .Plug .1			
94	[2] [2] [2] [2] [2] [2] [2] [2] [2] [2]		
95GB894.2-37Retainer Ring		Spacer	1
96. .04-26 .Gear. .60T. .1 97. .GB1096 .Key. .8x28 .1 98. .04-27 .Gear. .21T. .1 99. .GB893.1-41 .Retainer Ring. .1 100. .04-28 .Plug. .1	94BB-0105	bali Bearing	2
97GB1096			
9804-27			
99GB893.1-41	[[[[[[[[[[[[[[[[[[[
10004-28Plug			
10004-28			
101GB3452.6O-Ring40x3.551	10004-28	Plug	1
	101GB3452.6	O-Ring	40x3.551

10204-31	Spindle		1-
103GB70	Hex Socket Cap Screw	M6x16	6
10404-59	Spindle Bearing Cover		1
10504-60	Gasket	***************************************	1
	Hex Soxket Cap Screw		
10704-58	Lock Collar		1
108GB297	Tapered Roller Bearing	D7210	1
10904-57	Gear	38T	1
110GB894.2-55	Retainer Ring		1
11104-32	Gear	43T	1
	Gear		
	Collar		
	Tapered Roller Bearing		
	Gasket		
11604-29	Front Bearing Cover		1
	Hex Socket Cap Screw		
	Key		
	Key		
12004-85	Camlock		3
	Camlock Set Pin		
	Sping		
123GB70	Hex Socket Cap Screw	M8x18	3
	Shaft(C)		
	O-Ring		
	Key		
	Gear		
	Gear	32T	1
129GB894.2-38	Retainer Ring		1
129GB894.2-38 13004-36	Retainer Ring Spacer		1 2
129GB894.2-38 13004-36 13104-35	Retainer Ring Spacer Gear	32T	1 2 1
12904-36	Retainer RingSpacerGearShaft(D)	32T	1 2 1
12904-36	Retainer RingSpacerGearShaft(D)Shaft(D)	32T6x90	1 1 1
12904-36	Retainer RingSpacerGearShaft(D)Key	32T6x9042T	1 1 1 1
129GB894.2-38	Retainer RingSpacerShaft(D)KeyGear	32T6x9042T.	11111
129GB894.2-38	Retainer RingSpacerShaft(D)KeyGearCollarGear	32T	11111
129GB894.2-38	Retainer RingSpacerShaft(D)	32T	11111
129GB894.2-38	Retainer RingSpacerGearShaft(D)KeyGearCollarGearCollarGearGear		11111
129GB894.2-38	Retainer Ring. Spacer. Gear. Shaft(D). Key. Gear. Collar. Gear. Collar. Shaft(E).		1111111
129GB894.2-38	Retainer RingSpacer	32T	1111111
129GB894.2-38	Retainer RingSpacerShaft(D)KeyGearCollarGearCollarGearCollarShaft(E)Shaft(E)SpacerHousing	32T	1111111
129GB894.2-38	Retainer RingSpacerShaft(D)KeyGearCollarGearGearGearGearGearGearGearGearGearGearGearGhaft(E)Shaft(E)SpacerHousingHousingHousing	32T	11111
129GB894.2-38	Retainer RingSpacerGearShaft(D)KeyGearCollarGearGearGearGearGearGear	32T	11111
129GB894.2-38	Retainer RingSpacerShaft(D)KeyGearCollarGearGearGearGearGearGearGearGearGearGearGearGhaft(E)Shaft(E)SpacerHousingHousingHousing	32T	11111

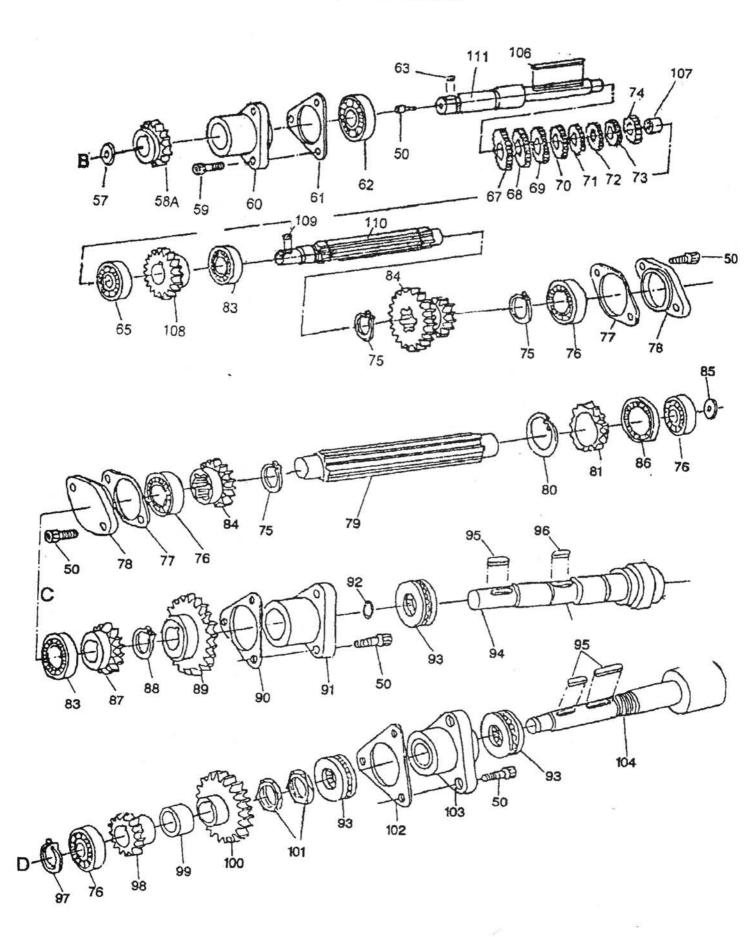
Gearbox Assembly



Gearbox Assembly(Inch system)



Gearbox(Metric system)

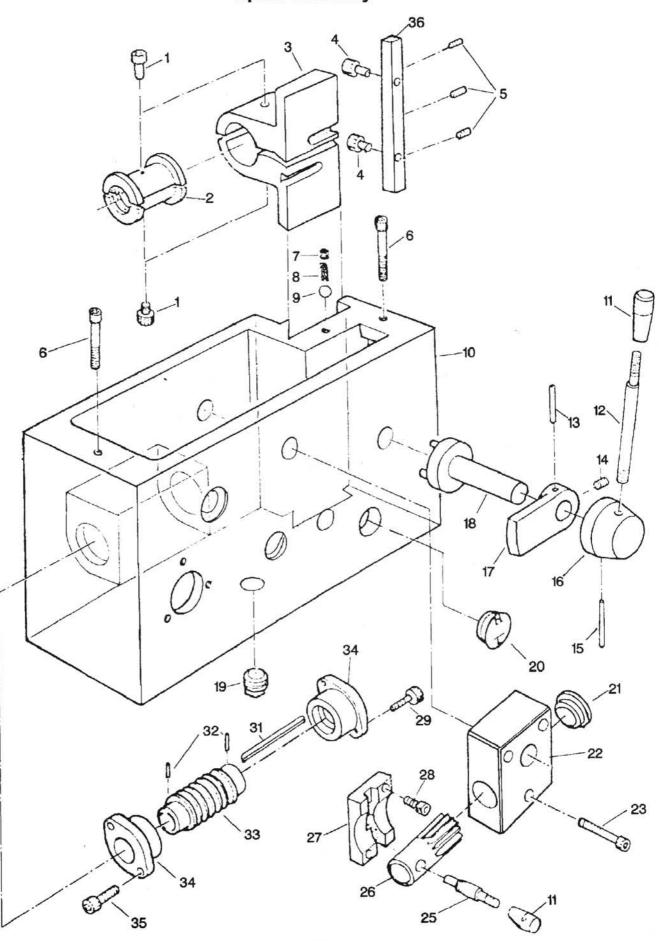


Gearbox Assembly

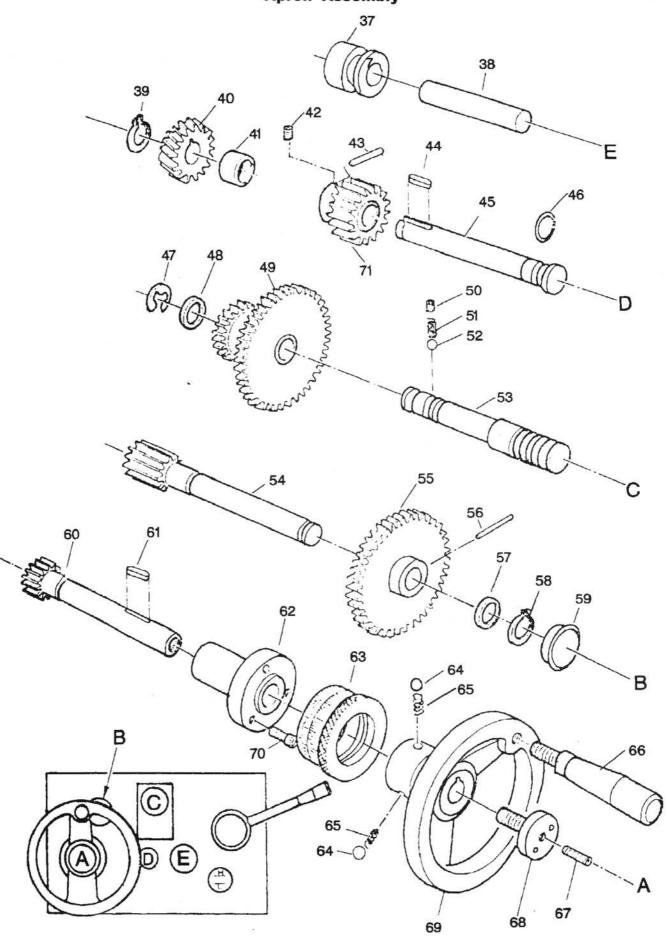
105-63	Gearbox Casting	1
	Gasket	
305-07	Front Cover	1
	Cover	
	. Flat Head Machine Screw	
	Hex Socket Cap Screw	
	. Pin	
	Hex Socket Cap Screw	
	Pin	
10 05-05	Locating Fork	1
	Spacer	
12GB893.1-19	Retainer Ring	
	Shaft	
	.Shifter	
	Hex Socket Cap Screw	
1605-13	nex Socket Cap Screw	MIDX 102
1705-13	RackGear	
	Pin	
	Shift Fork	
	Set Screw	
	Shift Lever	
	Pin	
	Key	
	Shaft	
	Set Screw	
	Shaft	
	. Set Screw	
	Shift Fork	
	Shift Key	
3305-05	Locating Plate	1
	Control Plate	
	Shift Hub	
	Key	
	Plug	
	Cover	
	Locating Disk	
	Locating Disk	
4105-58	Locating Disk	1
	Flat Head Machine Screw	
	Hub	
	Steel Ball	
45GB2089-0.8x5x25	Sping	4
	Shift Hub	
	Shift Hub	
	Washer	
4905-08	Washer	1
	Hex Socket Cap Screw	
51GB70	Hex Socket Cap Screw	M6x161
5205-70	Indicator Disk	2
	Indicator Disk	
53GB818	Pan Head Machine Screw	M3x66
54GB4141.14-BM10x50		
5505-69	Handle Shaft	1
56GB77		
5705-42		
		*

63. GB1096-6x14. Key. 1 64. 05-40. Gear Shaft Assembly. 1 65. 7000102. Ball Bearing. 1 66. 05-36. Shaft Collar. 1 67. 05-35. Gear. 28T. 1 68. 05-34. Gear. 28T. 1 69. 05-33. Gear. 28T. 1 69. 05-33. Gear. 22T. 1 70. 05-32. Gear. 22T. 1 71. 05-31. Gear. 22T. 1 72. 05-30. Gear. 20T. 1 73. 05-29. Gear. 20T. 1 74. 05-28. Gear. 18T. 1 75. GB894.1-20. Ball Bearing. 2 76. BB-6202. Ball Bearing. 4 77. 05-48. Gasket. 2 79. 05-52. Shaft. 1 80. GB893.1-32. Retainer Ring. 2 79. 05-52. Shaft. 1 81. 05-49. Gear. 16T. 1 82. 05-67. Shaft Collar. 1 83. BB-61.3 Ball Bearing. 2 84. 05-37. Gear. 16T. 1 84. 05-37. Gear. 10T. 1 85. GH1340A-05-66. Washer. 1 86. 1000804. Bearing. 2 87. 05-25. Gear. 16T. 1 88. GB876-15. Retainer Ring. 2 89. 05-52. Gear. 16T. 1 90. 05-53. Gasket. 1 91. 05-54. Gear. 16T. 1 92. Gear. 16T. 1 93. BB-8104. 9 94. 05-37. Gear. 26T. 1 94. 05-37. Gear. 26T. 1 95. GB894. 1-20. Gear. 16T. 1 96. 1000804. Bearing. 2 97. 05-25. Gear. 16T. 1 98. GB8976-15. Retainer Ring. 2 99. 05-52. Gear. 26T. 1 90. 05-53. Gasket. 1 91. 05-17. Flange. 1 92. GB-3452.1-15x2.65. O-Ring. 3 93. BB-8104. Ball Bearing. 2 94. 05-56. Gear. 27T. 1 95. GB1096. Key. 5x14. 1 96. GB1096. Key. 5x14. 1 97. GB894.1-10. Cear. 32T. 1 98. 05-26. Gear. 32T. 1 99. 05-25. Gear. 32T. 1 99. 05-25. Gear. 32T. 1 99. 05-52. Shaft. 1 90. 05-53. Gasket. 1 91. 05-97. Shaft. 1 91. 05-97. Shaft. 1 92. GB-3452.1-15x2.65. O-Ring. 32T. 1 93. GB894.1-15. Retainer Ring. 32T. 1 94. 05-16. Shaft. 31T. 32T. 32T. 32T. 32T. 32T. 32T. 32T. 32	58A. 05-41/1 Gear. 60T. 1 59. GB70 Hex Socket Cap Screw. 6x20. 3 60. 05-39. Flange. 1 61. 05-38. Gasket. 1 62. BB-6104. Ball Bearing. 1 63. GB1096-5x14. Key. 1 64. 05-40. Gear Shaft Assembly. 1 65. 7000102. Ball Bearing. 1 66. 05-36. Shaft Collar. 1 67. 05-35. Gear. 28T. 1 68. 05-34. Gear. 26T. 1 70. 05-33. Gear. 24T. 1 71. 05-31. Gear. 22T. 1 72. 05-30. Gear. 22T. 1 74. 05-28. Gear. 18T. 1 75. GB894.1-20. Retainer Ring. 2 76. BB-6202. Ball Bearing. 2 77. 05-48. Gasket. 2 78. 05-47. Flange. 2 79. 05-52. Shaft. 2	58 05-41	Goar	FOT 4
59 GB70 Hex Socket Cap Screw. 6x20 3 60 0.5-39 Flange. 1 61 .05-38 Gasket. 1 62 .BB-6104 Ball Bearing. 1 63 .GB 1096-5x14 Key. 1 64 .05-40 .Gear Shaft Assembly. 1 65 .700102 .Ball Bearing. 1 66 .05-36 .Shaft Collar. 1 67 .05-35 .Gear. .28T 1 68 .05-34 .Gear. .26T 1 69 .05-33 .Gear. .24T 1 70 .05-32 .Gear. .23T 1 71 .05-31 .Gear. .22T 1 1 72 .05-30 .Gear. .20T 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	59 GB70 Hex Socket Cap Screw 6x20 3 60 05-39 Flange 1 61 05-38 Gasket 1 62 BB-6104 Ball Bearing 1 63 GB1096-5x14 Key 1 64 05-40 Gear Shaft Assembly 1 65 7000102 Ball Bearing 1 66 05-36 Shaft Collar 1 67 05-35 Gear 28T 1 68 05-34 Gear 26T 1 69 05-33 Gear 24T 1 70 05-32 Gear 22T 1 17 05-31 Gear 22T 1 71 05-32 Gear 22T 1 72 05-30 Gear 22T 1 73 05-22 Gear 18T 1 74 05-28 Gear 16T 1	58Δ 05-41/1	Gear	60T
60	Flange	50 GR70	Hoy Socket Can Scrow	
61	61	60 05 30	Elango	bx203
62	62	61 05 39	Cooket	
63. GB1096-6x14. Key. 1 64. 05-40. Gear Shaft Assembly. 1 65. 7000102. Ball Bearing. 1 66. 05-36. Shaft Collar. 1 67. 05-35. Gear. 28T. 1 68. 05-34. Gear. 28T. 1 69. 05-33. Gear. 28T. 1 69. 05-33. Gear. 22T. 1 70. 05-32. Gear. 22T. 1 71. 05-31. Gear. 22T. 1 72. 05-30. Gear. 20T. 1 73. 05-29. Gear. 20T. 1 74. 05-28. Gear. 18T. 1 75. GB894.1-20. Ball Bearing. 2 76. BB-6202. Ball Bearing. 4 77. 05-48. Gasket. 2 79. 05-52. Shaft. 1 80. GB893.1-32. Retainer Ring. 2 79. 05-52. Shaft. 1 81. 05-49. Gear. 16T. 1 82. 05-67. Shaft Collar. 1 83. BB-61.3 Ball Bearing. 2 84. 05-37. Gear. 16T. 1 84. 05-37. Gear. 10T. 1 85. GH1340A-05-66. Washer. 1 86. 1000804. Bearing. 2 87. 05-25. Gear. 16T. 1 88. GB876-15. Retainer Ring. 2 89. 05-52. Gear. 16T. 1 90. 05-53. Gasket. 1 91. 05-54. Gear. 16T. 1 92. Gear. 16T. 1 93. BB-8104. 9 94. 05-37. Gear. 26T. 1 94. 05-37. Gear. 26T. 1 95. GB894. 1-20. Gear. 16T. 1 96. 1000804. Bearing. 2 97. 05-25. Gear. 16T. 1 98. GB8976-15. Retainer Ring. 2 99. 05-52. Gear. 26T. 1 90. 05-53. Gasket. 1 91. 05-17. Flange. 1 92. GB-3452.1-15x2.65. O-Ring. 3 93. BB-8104. Ball Bearing. 2 94. 05-56. Gear. 27T. 1 95. GB1096. Key. 5x14. 1 96. GB1096. Key. 5x14. 1 97. GB894.1-10. Cear. 32T. 1 98. 05-26. Gear. 32T. 1 99. 05-25. Gear. 32T. 1 99. 05-25. Gear. 32T. 1 99. 05-52. Shaft. 1 90. 05-53. Gasket. 1 91. 05-97. Shaft. 1 91. 05-97. Shaft. 1 92. GB-3452.1-15x2.65. O-Ring. 32T. 1 93. GB894.1-15. Retainer Ring. 32T. 1 94. 05-16. Shaft. 31T. 32T. 32T. 32T. 32T. 32T. 32T. 32T. 32	63	62 PD 6104	Gasket	
64 .05-40	64 .05-40	62 CP1006 5v14	Baii Bearing	
65. 7000102 Ball Bearing. 1 6605-36. Shaft Collar. 1 6705-35. Gear 28T 1 6805-34. Gear 26T 1 6905-33. Gear 24T 1 7005-32. Gear 23T 1 7105-31. Gear 22T 1 7205-30. Gear 20T 1 7305-29. Gear 20T 1 7405-28. Gear 18T 1 7505-80. Gear 20T 1 7605-80. Gear 20T 1 7705-80. Gear 20T 1 7805-29. Gear 18T 1 7905-48. Gear 16T 1 7005-48. Gasket 2 7805-47. Flange 2 7905-48. Gasket 2 7805-47. Flange 2 8005893.1-32. Retainer Ring 2 8105-49. Gear 16T 1 8205-67. Shaft 1 8305-67. Shaft Collar. 16T 1 85061340-05-66. Washer. 26T 1 8705-25. Gear 26T 1 8805-87. Gear 26T 1 8805-87. Gear 26T 1 8905-19. Gear 26T 1 1000804 Bearing 2 8705-25. Gear 26T 1 1105-20. Gear 26T 1 1105-20. Gear 26T 1 1105-21. Shaft 1 1205-25. Gear 26T 1 1305-26. Gear 26T 1 1405-27. Shaft 1 1505-28. Gear 26T 1 1505-28. Gear 26T 1 16T 1 1705-49. Gear 26T 1 18T 1 18T 1 19T	65. 7000102. Ball Bearing. 1 66. 0.5-36. Shaft Collar. 1 67. 0.5-36. Gear. 28T. 1 68. 0.5-34. Gear. 26T. 1 69. 0.5-33. Gear. 24T. 1 70. 0.5-32. Gear. 23T. 1 71. 0.5-31. Gear. 22T. 1 72. 0.5-30. Gear. 20T. 1 73. 0.5-29. Gear. 20T. 1 74. 0.5-28. Gear. 18T. 1 75. GB894.1-20. Retainer Ring. 2 76. BB-6202. Ball Bearing. 4 77. 0.5-48. Gasket. 2 78. 0.5-47. Flange. 2 79. 0.5-52. Shaft. 1 10. 0.5-37. Gear. 16T. 1 182. 0.5-67. Shaft Collar. 1 183. BB-613. Ball Bearing. 2 184. 0.5-37. Gear. 26T. 1 199. 0.5-19. Gear. 36T. 1 199. 0.5-19. Gear. 36T. 1 199. 0.5-19. Gear. 36T. 1 199. 0.5-17. Flange. 2 100804. Bearing. 2 100804. Bearing. 2 1100804. Bearing. 3 1100804. Beari	63GB1096-5X14	Key	
66 .05-36. Shaft Collar. 1 67 .05-35. Gear .28T .1 68 .05-34. Gear .26T .1 69 .05-33. Gear .24T .1 69 .05-33. Gear .24T .1 70 .05-32. Gear .23T .1 71 .05-31. Gear .22T .1 72 .05-30. Gear .20T .1 73 .05-29. Gear .18T .1 74 .05-28. Gear .18T .1 75 .GB894.1-20. Retainer Ring .2 6 .BB-6202 .Ball Bearing .4 77 .05-48. Gasket .2 78 .05-57. Shaft .1 80 .GB893.1-32. Retainer Ring .2 81 .05-47 .Flange .2 81 .05-49 .Gear .16T .1 83 .BB-61.3 .Ball Bearing .2 84 .05-37 .Gear .26T .1 86 .1000804 .Bearing .2 87 .05-25 .Gear .37 .1 88 .GB876-15 .Retainer Ring .2 89 .05-50 .Gear .36T .1 1000804 .Bearing .2 89 .05-51 .Gear .36T .1 1000804 .Bearing .2 89 .05-52 .Gear .36T .1 1000804 .Bearing .2 80 .05-37 .Gear .36T .1 1000804 .Bearing .2 81 .05-49 .Gear .36T .1 1000804 .Bearing .2 82 .05-60 .Gear .30T .1 1000804 .Bearing .2 1000804 .Bearing .2 1000804 .Bearing .2 11 .05-17 .Gear .36T .1 11 .05-18 .Gasket .36T .1 11 .05-17 .Gear .36T .1 11 .05-18 .Gasket .36T .1 11 .05-17 .Gear .36T .1 11 .05-17 .Gasket .36T .1 11 .05-17 .Gasket .36T .36T .1 11 .05-18 .Gasket .36T .1 11 .05-17 .Gasket .37T .1 11 .05-18 .Gasket .37T 11 .05-18 .Gasket 11 .05-19 .Gasket .37T 11 .05-19 .Gasket .37T 11 .05-20 .Nut 11	66	6405-40	Gear Shart Assembly	1
67. 05-35. Gear 28T. 1 6805-34. Gear 26T 1 6905-33. Gear 24T 1 7005-32. Gear 23T. 1 7105-31. Gear 22T 1 7205-30. Gear 20T 1 7305-29. Gear 20T 1 7405-28. Gear 18T 1 75GB894.1-20. Retainer Ring 2 76BB-6202. Ball Bearing 4 7705-48. Gasket 2 7805-47. Flange 2 7905-52. Shaft 1 7905-67. Shaft Collar. 1 8105-49. Gear 16T 1 8205-67. Shaft Collar. 1 83BB-61.3. Ball Bearing 2 8405-37. Gear 26T 1 85GH1340A.05-66. Washer. 1 861000804. Bearing 2 8705-25. Gear 26T 1 88GB896-15. Gear 21T 1 8905-19. Gear 36T 1 8905-	67. 05-35. Gear. 28T. 1 68. 05-34. Gear. 26T. 1 69. 05-33. Gear. 24T. 1 70. 05-32. Gear. 23T. 1 71. 05-31. Gear. 22T. 1 72. 05-30. Gear. 22T. 1 73. 05-29. Gear. 20T. 1 74. 05-28. Gear. 18T. 1 75. GB894.1-20. Retainer Ring. 2 76. BB-6202. Ball Bearing. 4 77. 05-48. Gasket. 2 78. 05-47. Flange. 2 79. 05-52. Shaft. 1 80. GB893.1-32. Retainer Ring. 2 81. 05-49. Gear. 16T. 1 83. BB-61.3. Ball Bearing. 2 84. 05-37. Gear. 16T. 1 84. 05-37. Gear. 26T. 1 85. GH1340A-05-66. Washer. 1 86. 1000804. Bearing. 2 87. 05-25. Gear. 26T. 1 88. GB876-15. Retainer Ring. 2 90. 05-53. Gasket. 1 90. 05-54. Gasket. 1 91. 05-99. Gear. 26T. 1 91. 05-99. Gear. 26T. 1 92. 05-67. Shaft Collar. 1 93. BB-61.3. Ball Bearing. 2 94. 05-37. Gear. 26T. 1 95. GB894.1-15. Gear. 36T. 1 96. 1000804. Bearing. 2 97. 05-25. Gear. 21T. 1 98. GB876-15. Retainer Ring. 2 99. 05-19. Gear. 36T. 1 90. 05-53. Gasket. 1 91. 05-17. Flange. 1 92. GB-3452.1-15x2.65. O-Ring. 1 93. BB-8104. Ball Bearing. 2 94. 05-16. Shaft. 1 97. GB894.1-15. Retainer Ring. 1 98. 05-26. Gear. 36T. 1 100. 05-27. Gear. 32T. 1 101. 05-20. Nut. 22. Gear. 32T. 1 101. 05-20. Nut. 22. Gear. 32T. 1 102. 05-53. Gasket. 1 103. 05-18. Flange. 1 104. 05-20. Shaft. 1 105. 05-27. Shaft. 1 106. GB1096. Key. 5x76. 1 107. 05-67/1. Shaft. 1 108. 05-36/1. Gear. 26T. 1 109. GB1096. Key. 5x76. 1 100. G5-271. Shaft. 1 100. G5-271. Shaft. 1 100. O5-271. Shaft. 1	657000102	Ball Bearing	
68 .05-34 .Gear .24T 1 69 .05-33 .Gear .24T 1 70 .05-32 .Gear .23T 1 71 .05-31 .Gear .22T 1 72 .05-30 .Gear .20T 1 73 .05-29 .Gear .18T 1 74 .05-28 .Gear .16T 1 75 .GB894.1-20 .Retainer Ring .2 2 76 .BB-6202 .Ball Bearing .4 4 77 .05-48 .Gasket .2 2 78 .05-47 .Flange .2 2 79 .05-52 .Shaft .1 1 80 .GB893.1-32 .Retainer Ring .2 2 81 .05-49 .Gear .16T .1 82 .05-67 .Shaft Collar. .1 .1 83 .BB-61.3 .Ball Bearing .	68 .05-34 .Gear .26T. 1 69 .05-33 .Gear .24T 1 70 .05-32 .Gear .23T 1 71 .05-31 .Gear .22T. 1 72 .05-30 .Gear .20T 1 73 .05-29 .Gear .18T 1 74 .05-28 .Gear .16T 1 75 .GB894.1-20 .Retainer Ring 2 2 76 .BB-6202 .Ball Bearing 4 2 78 .05-47 .Flange 2 2 79 .05-52 .Shaft 1 2 80 .GB893.1-32 .Retainer Ring 2 2 81 .05-49 .Gear .16T 1 82 .05-67 .Shaft Collar. .1 1 83 .BE-61.3 .Ball Bearing 2 2 84 .05-37 .Gear .26T	6605-36	Shaft Collar	
69 05-33 Gear 24T 1 70 05-32 Gear 23T 1 71 05-31 Gear 22T 1 72 .05-30 Gear 20T 1 73 .05-29 Gear 18T 1 74 .05-28 Gear 16T 1 75 .G8894.1-20 Retainer Ring 2 76 .BB-6202 Ball Bearing 4 70 .5-48 Gasket 2 78 .05-47 .Flange 2 79 .05-52 .Shaft 1 80 .G8893.1-32 .Retainer Ring 2 81 .05-49 .Gear .16T 1 82 .05-67 .Shaft Collar 16T 1 83 .BB-6.13 .Ball Bearing 2 84 .05-37 .Gear .26T 1 85 .GH1340A-05-66 .Washer 1 1	69 .05-33 .Gear .24T. 1 70 .05-32	6705-35	Gear	28T1
70	70	6805-34	Gear	26T1
71	71. 05-31. Gear. 22T. 1 72. 05-30. Gear. 20T. 1 73. 05-29. Gear. 18T. 1 74. 05-28. Gear. 16T. 1 75. GB894.1-20. Retainer Ring. 2 76. BB-6202. Ball Bearing. 4 77. 05-48. Gasket. 2 78. 05-47. Flange. 2 79. 05-52. Shaft. 1 80. GB893.1-32. Retainer Ring. 2 81. 05-49. Gear. 16T. 1 82. 05-67. Shaft Collar. 1 83. BB-61.3. Ball Bearing. 2 84. 05-37. Gear. 26T. 1 85. GH1340A-05-66. Washer. 1 86. 1000804. Bearing. 2 87. 05-25. Gear. 21T. 1 88. GB876-15. Retainer Ring. 2 90. 05-52. Gear. 21T. 1 90. 05-53. Gasket. 1 90. 05-53. Gasket. 1 91. 05-17. Flange. 2 91. 05-19. Gear. 36T. 1 92. GB-3452.1-15x2.65. O-Ring. 1 93. BB-8104. Ball Bearing. 2 94. 05-16. Shaft. 1 95. GB1096. Key. 5x14. 1 98. 05-26. Gear. 32T. 1 100. 05-22. Gear. 32T. 1 100. 05-23. Shaft. 1 100. 05-24. Collar. 1 100. 05-25. Gear. 32T. 1 101. 05-20. Nut. 22. Shaft. 1 102. 05-53. Gasket. 1 103. 05-18. Flange. 1 104. 05-23. Shaft. 1 105. 05-271. Shaft. 1 109. GB1096. Key. 5x14. 1 100. 05-271. Shaft. 1 109. GB1096. Key. 5x14. 1 109. GB1096. Key. 5x14. 1 109. GB1096. Key. 5x14. 1 100. 05-27. Shaft. 1 109. GB1096. Key. 5x16. 1 109. GB1096. Key. 5x8. 1	6905-33	Gear	24T1
72	72	7005-32	Gear	23T1
73 05-29. Gear. 16T. 1 74 05-28. Gear. 16T. 1 75 GB894.1-20. Retainer Ring. 2 76 BB-6202. Ball Bearing. 4 77 05-48. Gasket. 2 78 05-47. Flange. 2 79 05-52. Shaft. 1 80 GB893.1-32. Retainer Ring. 2 81 05-49. Gear. 16T. 1 82 05-67. Shaft. Collar. 1 1 82 05-67. Shaft. Collar. 1 1 83 BB-61.3. Ball Bearing. 2 26T. 1 84 05-37. Gear. 26T. 1 85 GH340A-05-66. Washer. 1 1 86 1000804. Bearing. 2 2 87 05-25. Gear. 21T. 1 89 05-19.	73. 05-29. Gear. 16T. 1 74. 05-28. Gear. 16T. 1 75. GB894.1-20. Retainer Ring. 2 76. BB-6202. Ball Bearing. 4 77. 05-48. Gasket. 2 78. 05-47. Flange. 2 79. 05-52. Shaft. 1 80. GB893.1-32. Retainer Ring. 2 81. 05-49. Gear. 16T. 1 82. 05-67. Shaft Collar. 1 1 83. BB-61.3. Ball Bearing. 2 2 4. 05-37. Gear. 26T. 1 84. 05-37. Gear. 26T. 1 85. GH1340A-05-66. Washer. 1 86. 1000804. Bearing. 2 87. 05-25. Gear. 21T. 1 89. 05-19. Gear. 36T.	7105-31	Gear	22T1
74 05-28 Gear 16T 1 75 GB894.1-20 Retainer Ring 2 76 BB-6202 Ball Bearing 4 77 05-48 Gasket 2 78 05-47 Flange 2 80 GB893.1-32 Retainer Ring 2 80 GB893.1-32 Retainer Ring 2 81 05-49 Gear 16T 1 82 05-67 Shaft Collar 1 1 83 BB-61.3 Ball Bearing 2 2 84 05-37 Gear 26T 1 1 85 GH1340A-05-66 Washer 1 1 8 1 1 8 1	74 05-28 Gear 16T 1 75 GB894.1-20 Retainer Ring 2 76 BB-6202 Ball Bearing 4 77 05-48 Gasket 2 78 05-47 Flange 2 79 05-52 Shaft 1 80 GB893.1-32 Retainer Ring 2 81 05-49 Gear 16T 1 82 05-67 Shaft Collar 1 1 83 BB-61.3 Ball Bearing 2 2 84 05-37 Gear 26T 1 85 GH1340A-05-66 Washer 1 1 86 1000804 Bearing 2 2 87 05-25 Gear 21T 1 88 GB876-15 Retainer Ring 1 1 89 05-19 Gear 36T 1 90 05-53 Gasket 1 1	7205-30	Gear	20T1
74 05-28 Gear 16T 1 75 GB894.1-20 Retainer Ring 2 76 BB-6202 Ball Bearing 4 77 05-48 Gasket 2 78 05-47 Flange 2 80 GB893.1-32 Retainer Ring 2 80 GB893.1-32 Retainer Ring 2 81 05-49 Gear 16T 1 82 05-67 Shaft Collar 1 1 83 BB-61.3 Ball Bearing 2 2 84 05-37 Gear 26T 1 1 85 GH1340A-05-66 Washer 1 1 8 1 1 8 1	74 05-28 Gear 16T 1 75 GB894.1-20 Retainer Ring 2 76 BB-6202 Ball Bearing 4 77 05-48 Gasket 2 78 05-47 Flange 2 79 05-52 Shaft 1 80 GB893.1-32 Retainer Ring 2 81 05-49 Gear 16T 1 82 05-67 Shaft Collar 1 1 83 BB-61.3 Ball Bearing 2 2 84 05-37 Gear 26T 1 85 GH1340A-05-66 Washer 1 1 86 1000804 Bearing 2 2 87 05-25 Gear 21T 1 88 GB876-15 Retainer Ring 1 1 89 05-19 Gear 36T 1 90 05-53 Gasket 1 1	7305-29	Gear	18T 1
75. GB894.1-20. Retainer Ring. 2 76. BB-6202. Ball Bearing. 4 77. 05-48. Gasket. 2 78. 05-47. Flange. 2 79. 05-52. Shaft. 1 80. GB893.1-32. Retainer Ring. 2 81. 05-49. Gear. 16T. 1 82. 05-67. Shaft Collar. 1 1 83. BB-61.3. Ball Bearing. 2 2 84. 05-37. Gear. 26T. 1 85. GH1340A-05-66. Washer. 1 1 86. 1000804. Bearing. 2 2 87. 05-25. Gear. 21T. 1 88. GB876-15. Retainer Ring. 1 89. 05-19. Gear. 36T. 1 90. 05-53. Gasket. 1 91. 05-17. Flange. 1 </td <td>75. GB894.1-20. Retainer Ring. 2 76. BB-6202. Ball Bearing. 4 77. 05-48. Gasket. 2 78. 05-47. Flange. 2 79. 05-52. Shaft. 1 80. GB893.1-32. Retainer Ring. 2 81. 05-49. Gear. 16T. 1 82. 05-67. Shaft Collar. 1 1 83. BB-61.3. Ball Bearing. 2 84. 05-37. Gear. 26T. 1 85. GH1340A-05-66. Washer. 1 86. 1000804. Bearing. 2 87. 05-25. Gear. 21T. 1 88. GB876-15. Retainer Ring. 1 1 89. 05-19. Gear. 36T. 1 90. 05-53. Gasket. 1 1 91. 05-17. Flange. 1 1<!--</td--><td>7405-28</td><td>Gear</td><td>16T 1</td></td>	75. GB894.1-20. Retainer Ring. 2 76. BB-6202. Ball Bearing. 4 77. 05-48. Gasket. 2 78. 05-47. Flange. 2 79. 05-52. Shaft. 1 80. GB893.1-32. Retainer Ring. 2 81. 05-49. Gear. 16T. 1 82. 05-67. Shaft Collar. 1 1 83. BB-61.3. Ball Bearing. 2 84. 05-37. Gear. 26T. 1 85. GH1340A-05-66. Washer. 1 86. 1000804. Bearing. 2 87. 05-25. Gear. 21T. 1 88. GB876-15. Retainer Ring. 1 1 89. 05-19. Gear. 36T. 1 90. 05-53. Gasket. 1 1 91. 05-17. Flange. 1 1 </td <td>7405-28</td> <td>Gear</td> <td>16T 1</td>	7405-28	Gear	16T 1
76 BB-6202 Ball Bearing 4 77 05-48 Gasket 2 78 05-47 Flange 2 79 05-52 Shaft 1 80 GB893 1-32 Retainer Ring 2 81 05-49 Gear 16T 1 82 05-67 Shaft Collar 1 1 83 BB-61.3 Ball Bearing 2 2 84 05-37 Gear 26T 1 1 85 GH1340A-05-66 Washer 1 1 8 1	76 BB-6202 Ball Bearing 4 77 05-48 Gasket 2 78 05-47 Flange 2 79 05-52 Shaft 1 80 GB893.1-32 Retainer Ring 2 81 05-49 Gear 16T 1 82 05-67 Shaft Collar 1 1 83 BB-61.3 Ball Bearing 2 84 05-37 Gear 26T 1 85 GH1340A-05-66 Washer 1 1 86 1000804 Bearing 2 2 87 05-25 Gear 21T 1 88 GB876-15 Retainer Ring 1 89 05-19 Gear 36T 1 90 05-53 Gasket 1 91 05-17 Flange 1 93 BB-8104 Ball Bearing 2 94 05-16	75GB894.1-20	Retainer Ring	2
77 05-48 Gasket 2 78 05-47 Flange 2 79 05-52 Shaft 1 80 GB893.1-32 Retainer Ring 2 81 05-49 Gear 16T 1 82 05-67 Shaft Collar 1 1 83 BB-61.3 Ball Bearing 2 2 84 05-37 Gear 26T 1 85 GH1340A-05-66 Washer 1 1 86 1000804 Bearing 2 2 87 05-25 Gear 21T 1 88 GB876-15 Retainer Ring 1 1 89 05-19 Gear 36T 1 90 05-53 Gasket 1 1 91 05-17 Flange 1 1 92 GB-3452.1-15x2.65 O-Ring 1 1 93 BB-8104 Ball Bearing	77. 05-48. Gasket. 2 78. 05-47. Flange. 2 79. 05-52. Shaft. 1 80. GB893.1-32. Retainer Ring. 2 81. 05-49. Gear. 16T. 1 82. 05-67. Shaft Collar. 1 1 83. BB-61.3. Ball Bearing. 2 26T. 1 84. 05-37. Gear. 26T. 1 85. GH1340A-05-66. Washer. 1 1 86. 1000804. Bearing. 2 2 87. 05-25. Gear. 21T. 1 88. GB876-15. Retainer Ring. 21T. 1 89. 05-19. Gear. 36T. 1 90. 05-53. Gasket. 1 91. 05-17. Flange. 1 92. GB-3452-1-15x2.65. O-Ring. 1 93. BB-8104.	76BB-6202	Ball Bearing	1
78 .05-47 Flange. 2 79 .05-52 Shaft 1 80 .GB893.1-32 .Retainer Ring. 2 81 .05-49 .Gear. .16T .1 82 .05-67 .Shaft Collar. .1 .1 83 .BB-61.3 .Ball Bearing. .2 .2 84 .05-37 .Gear. .26T .1 85 .GH1340A-05-66 .Washer. .1 .1 86 .1000804 .Bearing. .2 .2 87 .05-25	78 .05-47 Flange 2 79 .05-52 Shaft .1 80 .GB893.1-32 Retainer Ring .2 81 .05-49 .Gear .16T .1 82 .05-67 .Shaft Collar .1 .1 83 .BB-61.3 .Ball Bearing .2 .2 84 .05-37 .Gear .26T .1 85 GH1340A-05-66 .Washer .1 .1 86 1000804 .Bearing .2 .2 87 .05-25	77 05-48	Gasket	
79 .05-52 .Shaft. 1 80 .GB893.1-32 .Retainer Ring. 2 81 .05-49 .Gear. .16T. 1 82 .05-67 .Shaft Collar .1 1 83 .BB-61.3 .Ball Bearing. .2 2 84 .05-37 .Gear. .26T. .1 85 .GH1340A-05-66 .Washer. .1 .1 86 .1000804 .Bearing. .2 .2 87 .05-25	79. .05-52 Shaft 1 80. .GB893.1-32 .Retainer Ring. .2 81. .05-49 .Gear. .16T. .1 82. .05-67 .Shaft Collar .1 .1 83. .BB-61.3 .Ball Bearing. .2 .2 84. .05-37 .Gear. .26T. .1 85. .GH1340A-05-66 .Washer. .1 .1 86. .1000804 .Bearing. .2 .2 87. .05-25	78 05-47	Flange	2
80. .GB893.1-32 .Retainer Ring. 2 81. .05-49 .Gear. .16T .1 82. .05-67 .Shaft Collar. .1 83. .BB-61.3 .Ball Bearing. .2 84. .05-37 .Gear. .26T .1 85. GH1340A-05-66 .Washer. .1 .1 86. .1000804 .Bearing. .2 .2 87. .05-25 Gear. .21T .1 88. .GB876-15 .Retainer Ring. .1 .1 89. .05-19 Gear. .36T .1 90. .05-53 Gasket. .1 .1 91. O5-17 Flange. .1 .1 92. GB-3452.1-15x2.65 O-Ring. .1 .1 93. BB-8104 Ball Bearing. .2 .2 94. O5-16 Shaft. .1 .1 95. GB1096 Key. Sx14 .1 96. GB94.1-15 Retain	80. GB893.1-32 Retainer Ring. 2 81. .05-49. .Gear. .16T. .1 82. .05-67. .Shaft Collar. .1 .1 83. .BB-61.3. .Ball Bearing. .2 .2 84. .05-37.	79 05-52	Shaft	۷
81. .05-49.	81. .05-49.	80 GB893 1-32	Petainer Pina	1
82 .05-67 Shaft Collar 1 83 .BB-61.3 Ball Bearing 2 84 .05-37 .Gear .26T 1 85 .GH1340A-05-66 .Washer	82 .05-67 Shaft Collar 1 83 .BB-61.3 Ball Bearing 2 84 .05-37 .Gear .26T 1 85 .GH1340A-05-66 .Washer 1 86 .1000804 .Bearing 2 87 .05-25	81 05-40	Goor	16T
83 BB-61.3 Ball Bearing 2 84 .05-37 Gear .26T .1 85 .GH1340A-05-66 Washer .1 86 .1000804 Bearing .2 87 .05-25 .21T .1 88 <td>83 BB-61.3 Ball Bearing 2 84 .05-37 Gear .26T .1 85 .GH1340A-05-66 .Washer .1 86 .1000804 .Bearing .2 87 .05-25 </td> <td>82 05.67</td> <td>Shaft Collar</td> <td>1011</td>	83 BB-61.3 Ball Bearing 2 84 .05-37 Gear .26T .1 85 .GH1340A-05-66 .Washer .1 86 .1000804 .Bearing .2 87 .05-25	82 05.67	Shaft Collar	1011
84. 05-37 Gear. 26T. 1 85. GH1340A-05-66 Washer. 1 86. 1000804 Bearing. 2 87. 05-25. Gear. 21T. 1 88. GB876-15 Retainer Ring. 1 1 89. 05-19. Gear. 36T. 1 90. 05-53. Gasket. 1 1 91. 05-17. Flange. 1 1 92. GB-3452.1-15x2.65 O-Ring. 1 1 93. BB-8104. Ball Bearing. 2 94. 05-16. Shaft. 1 95. GB1096. Key. 5x14. 1 96. GB1096. Key. 5x14. 1 97. GB894.1-15. Retainer Ring. 1 99. 05-24. Collar. 1 100. 05-22. Gear. 32T. 1 101. 05-22. Gear. 32T. 1 102. 05-53. Gasket. 1 <td>84 05-37 Gear 26T 1 85 GH1340A-05-66 Washer 1 86 1000804 Bearing 2 87 05-25 Gear 21T 1 88 GB876-15 Retainer Ring 1 89 05-19 Gear 36T 1 90 05-53 Gasket 1 91 05-17 Flange 1 92 GB-3452.1-15x2.65 O-Ring 1 93 BB-8104 Ball Bearing 2 94 05-16 Shaft 1 95 GB1096 Key 5x14 1 96 GB1096 Key 6x14 1 97 GB894.1-15 Retainer Ring 1 98 05-24 Collar 1 100 05-22 Gear 32T 1 101 05-20 Nut 2 102 05-53 Gasket 1 103 05-18 Flange 1 104</td> <td>0203-07</td> <td></td> <td></td>	84 05-37 Gear 26T 1 85 GH1340A-05-66 Washer 1 86 1000804 Bearing 2 87 05-25 Gear 21T 1 88 GB876-15 Retainer Ring 1 89 05-19 Gear 36T 1 90 05-53 Gasket 1 91 05-17 Flange 1 92 GB-3452.1-15x2.65 O-Ring 1 93 BB-8104 Ball Bearing 2 94 05-16 Shaft 1 95 GB1096 Key 5x14 1 96 GB1096 Key 6x14 1 97 GB894.1-15 Retainer Ring 1 98 05-24 Collar 1 100 05-22 Gear 32T 1 101 05-20 Nut 2 102 05-53 Gasket 1 103 05-18 Flange 1 104	0203-07		
85. GH1340A-05-66. Washer. 1 86. 1000804 Bearing. 2 87. 05-25. Gear. 21T. 1 88. GB876-15. Retainer Ring. 1 89. 05-19. Gear. 36T. 1 90. 05-53. Gasket. 1 91. 05-17. Flange. 1 92. GB-3452.1-15x2.65. O-Ring. 1 93. BB-8104. Ball Bearing. 2 94. 05-16. Shaft. 1 95. GB1096. Key. 5x14. 1 96. GB1096. Key. 6x14. 1 97. GB894.1-15. Retainer Ring. 1 98. 05-26. Gear. 16T. 1 99. 05-24. Collar. 1 100. 05-22. Gear. 32T. 1 101. 05-20. Nut. 2 102. 05-53. Gasket. 1 103. 05-18. Flange.	85. GH1340A-05-66. Washer. 1 86. 1000804 Bearing. 2 87. 05-25. Gear. 21T. 1 88. GB876-15. Retainer Ring. 1 89. 05-19. Gear. 36T. 1 90. 05-53. Gasket. 1 91. 05-17. Flange. 1 92. GB-3452.1-15x2.65. O-Ring. 1 93. BB-8104. Ball Bearing. 2 94. 05-16. Shaft. 1 95. GB1096. Key. 5x14. 1 96. GB1096. Key. 5x14. 1 97. GB894.1-15. Retainer Ring. 1 98. 05-26. Gear. 16T. 1 99. 05-24. Collar. 1 100. 05-22. Gear. 32T. 1 101. 05-20. Nut. 2 102. 05-53. Gasket. 1 103. 05-18. Flange.	03DD-01.3	Baii Bearing	2
86 1000804 Bearing 2 87 05-25 Gear 21T 1 88 GB876-15 Retainer Ring 1 89 05-19 Gear 36T 1 90 05-53 Gasket 1 91 05-17 Flange 1 92 GB-3452.1-15x2.65 O-Ring 1 93 BB-8104 Ball Bearing 2 94 05-16 Shaft 1 95 GB1096 Key 5x14 1 96 GB1096 Key 6x14 1 97 GB894.1-15 Retainer Ring 1 98 05-26 Gear 16T 1 99 05-24 Collar 1 100 05-22 Gear 32T 1 101 05-20 Nut 2 102 05-53 Gasket 1 103 05-18 Flange 1 104 05-23 Shaft 1 105 05-2	86 1000804 Bearing 2 87 05-25 Gear 21T 1 88 GB876-15 Retainer Ring 1 89 05-19 Gear 36T 1 90 05-53 Gasket 1 91 05-17 Flange 1 92 GB-3452.1-15x2.65 O-Ring 1 93 BB-8104 Ball Bearing 2 94 05-16 Shaft 1 95 GB1096 Key 5x14 1 96 GB1096 Key 6x14 1 97 GB894.1-15 Retainer Ring 1 98 05-26 Gear 16T 1 99 05-24 Collar 1 100 05-22 Gear 32T 1 101 05-20 Nut 2 102 05-53 Gasket 1 103 05-18 Flange 1 104 05-23 Shaft 1 105 05-2	0405-37	Gear	2611
87. .05-25.	87. 05-25. Gear. 21T. 1 88. GB876-15. Retainer Ring. 1 89. 05-19. Gear. 36T. 1 90. 05-53. Gasket. 1 91. 05-17. Flange. 1 92. GB-3452.1-15x2.65. O-Ring. 1 93. BB-8104. Ball Bearing. 2 94. 05-16. Shaft. 1 95. GB1096. Key. 5x14. 1 96. GB1096. Key. 5x14. 1 97. GB894.1-15. Retainer Ring. 1 98. 05-26. Gear. 16T. 4 99. 05-24. Collar. 1 100. 05-22. Gear. 32T. 1 101. 05-20. Nut. 2 102. 05-53. Gasket. 1 103. 05-18. Flange. 1 104. 05-23. Shaft. 1 105. 05-27. Shaft. <td< td=""><td>85GH1340A-05-66</td><td>vvasner</td><td>1</td></td<>	85GH1340A-05-66	vvasner	1
88GB876-15	88GB876-15Retainer Ring	861000804	Bearing	2
89	89 .05-19	8705-25	Gear	21T1
9005-53 Gasket 1 9105-17 Flange 1 92GB-3452.1-15x2.65 O-Ring 1 93BB-8104 Ball Bearing 2 9405-16 Shaft 1 95GB1096 Key 5x14 1 96GB1096 Key 6x14 1 97GB894.1-15 Retainer Ring 1 9805-26 Gear 16T 1 9905-24 Collar 1 10005-22 Gear 32T 1 10105-20 Nut 2 10205-53 Gasket 1 10305-18 Flange 1 104	90	88GB876-15	Retainer Ring	1
91 05-17 Flange 1 92 GB-3452.1-15x2.65 O-Ring 1 93 BB-8104 Ball Bearing 2 94 05-16 Shaft 1 95 GB1096 Key 5x14 1 96 GB1096 Key 6x14 1 97 GB894.1-15 Retainer Ring 1 98 05-26 Gear 16T 1 99 05-24 Collar 1 100 05-22 Gear 32T 1 101 05-20 Nut 2 102 05-53 Gasket 1 103 05-18 Flange 1 104 05-23 Shaft 1 105 05-27 Shaft 1 106 GB1096 Key 5x76 1 107 05-67/1 Shaft Collar 1 108 05-36/1 Gear 26T 1	91 .05-17 Flange 1 92 .GB-3452.1-15x2.65 .O-Ring 1 93 .BB-8104 .Ball Bearing 2 94 .05-16 .Shaft 1 95 .GB1096 .Key .5x14 1 96 .GB1096 .Key .6x14 1 97 .GB894.1-15 .Retainer Ring 1 98 .05-26 .Gear .16T 1 99 .05-24 .Collar .1 100 .05-22 .Gear .32T .1 101 .05-20 .Nut .2 102 .05-53	8905-19	Gear	36T1
92 GB-3452.1-15x2.65 O-Ring 1 93 BB-8104 Ball Bearing 2 94 05-16 Shaft 1 95 GB1096 Key 5x14 1 96 GB1096 Key 6x14 1 97 GB894.1-15 Retainer Ring 1 98 05-26 Gear 16T 1 99 05-24 Collar 1 100 05-22 Gear 32T 1 101 05-20 Nut 2 102 05-53 Gasket 1 103 05-18 Flange 1 104 05-23 Shaft 1 105 05-27 Shaft 1 106 GB1096 Key 5x76 1 107 05-67/1 Shaft Collar 1 108 05-36/1 Gear 26T 1	92. GB-3452.1-15x2.65 O-Ring. 1 93. BB-8104 Ball Bearing. 2 94. .05-16 Shaft. 1 95. GB1096 Key. .5x14 1 96. GB1096 Key. .6x14 1 97. GB894.1-15 Retainer Ring. 1 98. .05-26 Gear. 16T. 4 99. .05-24 Collar. 1 100. .05-22 Gear. 32T. 1 101. .05-20 Nut. 2 102. .05-53 Gasket. 1 103. .05-18 Flange. 1 104. .05-23 Shaft. 1 105. .05-27 Shaft. 1 106. .GB1096 Key. .5x76 1 107. .05-67/1 .Shaft. .06 .07 .07 109. .GB1096 Key. .5x8 .07 100. .GB1096 .Key. .5x8 .07 100. <td>9005-53</td> <td>Gasket</td> <td></td>	9005-53	Gasket	
93 BB-8104 Ball Bearing 2 94 .05-16 Shaft 1 95 .GB1096 Key .5x14 1 96 .GB1096 Key .6x14 1 97 .GB894.1-15 .Retainer Ring 1 98 .05-26	93 BB-8104 Ball Bearing 2 94 05-16 Shaft 1 95 GB1096 Key 5x14 1 96 GB1096 Key 6x14 1 97 GB894.1-15 Retainer Ring 1 1 98 05-26 Gear 16T 1 99 05-24 Collar 1 1 100 05-22 Gear 32T 1 101 05-20 Nut 2 102 05-53 Gasket 1 103 05-18 Flange 1 104 05-23 Shaft 1 105 05-27 Shaft 1 106 GB1096 Key 5x76 1 107 05-67/1 Shaft Collar 1 109 GB1096 Key 5x8 1 110 05-27/1 Shaft 1	9105-17	Flange	1
93 BB-8104 Ball Bearing 2 94 .05-16 Shaft 1 95 .GB1096 Key .5x14 1 96 .GB1096 Key .6x14 1 97 .GB894.1-15 .Retainer Ring 1 98 .05-26	93 BB-8104 Ball Bearing 2 94 05-16 Shaft 1 95 GB1096 Key 5x14 1 96 GB1096 Key 6x14 1 97 GB894.1-15 Retainer Ring 1 1 98 05-26 Gear 16T 1 99 05-24 Collar 1 1 100 05-22 Gear 32T 1 101 05-20 Nut 2 102 05-53 Gasket 1 103 05-18 Flange 1 104 05-23 Shaft 1 105 05-27 Shaft 1 106 GB1096 Key 5x76 1 107 05-67/1 Shaft Collar 1 109 GB1096 Key 5x8 1 110 05-27/1 Shaft 1	92GB-3452.1-15x2.65	O-Ring	1
95 GB1096 Key 5x14 1 96 GB1096 Key 6x14 1 97 GB894.1-15 Retainer Ring 1 98 05-26 Gear 16T 1 99 05-24 Collar 1 100 05-22 Gear 32T 1 101 05-20 Nut 2 102 05-53 Gasket 1 103 05-18 Flange 1 104 05-23 Shaft 1 105 05-27 Shaft 1 106 GB1096 Key 5x76 1 107 05-67/1 Shaft Collar 1 108 05-36/1 Gear 26T 1	95. GB1096 Key. 5x14 1 96. GB1096 Key. 6x14 1 97. GB894.1-15 Retainer Ring. 1 98. .05-26 Gear. 16T. 1 99. .05-24 Collar. 1 100. .05-22 Gear. 32T. 1 101. .05-20 Nut. 2 102. .05-53 Gasket 1 103. .05-18 Flange 1 104. .05-23 Shaft. 1 105. .05-27 Shaft. 1 106. GB1096 Key. .5x76 1 107. .05-67/1 Shaft Collar. 1 108. .05-36/1 Gear. .26T. 1 109. .GB1096 Key. .5x8 1 110. .05-27/1 .Shaft 1	93BB-8104	Ball Bearing	2
95 GB1096 Key 5x14 1 96 GB1096 Key 6x14 1 97 GB894.1-15 Retainer Ring 1 98 05-26 Gear 16T 1 99 05-24 Collar 1 100 05-22 Gear 32T 1 101 05-20 Nut 2 102 05-53 Gasket 1 103 05-18 Flange 1 104 05-23 Shaft 1 105 05-27 Shaft 1 106 GB1096 Key 5x76 1 107 05-67/1 Shaft Collar 1 108 05-36/1 Gear 26T 1	95. GB1096 Key. 5x14 1 96. GB1096 Key. 6x14 1 97. GB894.1-15 Retainer Ring. 1 98. .05-26 Gear. 16T. 1 99. .05-24 Collar. 1 100. .05-22 Gear. 32T. 1 101. .05-20 Nut. 2 102. .05-53 Gasket 1 103. .05-18 Flange 1 104. .05-23 Shaft. 1 105. .05-27 Shaft. 1 106. GB1096 Key. .5x76 1 107. .05-67/1 Shaft Collar. 1 108. .05-36/1 Gear. .26T. 1 109. .GB1096 Key. .5x8 1 110. .05-27/1 .Shaft 1	9405-16	Shaft	1
96. GB1096. Key. 6x14 1 97. GB894.1-15. Retainer Ring. 1 98. 05-26. Gear. 16T. 1 99. 05-24. Collar. 1 100. 05-22. Gear. 32T. 1 101. 05-20. Nut. 2 102. 05-53. Gasket. 1 103. 05-18. Flange. 1 104. 05-23. Shaft. 1 105. 05-27. Shaft. 1 106. GB1096. Key. 5x76. 1 107. 05-67/1. Shaft Collar. 1 108. 05-36/1. Gear. 26T. 1	96 GB1096 Key 6x14 1 97 GB894.1-15 Retainer Ring 1 98 05-26 Gear 16T 1 99 05-24 Collar 1 100 05-22 Gear 32T 1 101 05-20 Nut 2 102 05-53 Gasket 1 103 05-18 Flange 1 104 05-23 Shaft 1 105 05-27 Shaft 1 106 GB1096 Key 5x76 1 107 05-67/1 Shaft Collar 1 108 05-36/1 Gear 26T 1 109 GB1096 Key 5x8 1 110 05-27/1 Shaft 1	95GB1096	Key	5x14 1
97GB894.1-15 Retainer Ring. 1 9805-26 Gear. 16T. 1 9905-24 Collar. 1 10005-22 Gear. 32T. 1 10105-20 Nut. 2 10205-53 Gasket. 1 10305-18 Flange. 1 10405-23 Shaft. 1 10505-27 Shaft. 1 106GB1096 Key. 5x76 1 10705-67/1 Shaft Collar. 1 10805-36/1 Gear. 26T. 1	97. GB894.1-15. Retainer Ring. 1 98. 05-26. Gear. 16T. 1 99. 05-24. Collar. 1 100. 05-22. Gear. 32T. 1 101. 05-20. Nut. 2 102. 05-53. Gasket. 1 103. 05-18. Flange. 1 104. 05-23. Shaft. 1 105. 05-27. Shaft. 1 106. GB1096. Key. 5x76. 1 107. 05-67/1. Shaft Collar. 1 108. 05-36/1. Gear. 26T. 1 109. GB1096. Key. 5x8. 1 110. .05-27/1. Shaft. 1			
98	98	97GB894.1-15	Retainer Ring	1
99 05-24 Collar 1 100 05-22 Gear 32T 1 101 05-20 Nut 2 102 05-53 Gasket 1 103 05-18 Flange 1 104 05-23 Shaft 1 105 05-27 Shaft 1 106 GB1096 Key 5x76 1 107 05-67/1 Shaft Collar 1 108 05-36/1 Gear 26T 1	99 .05-24 Collar 1 100 .05-22	9805-26	Gear	16T 1
10005-22	10005-22	99 05-24	Collar	1
101 05-20 Nut 2 102 05-53 Gasket 1 103 05-18 Flange 1 104 05-23 Shaft 1 105 05-27 Shaft 1 106 GB1096 Key 5x76 1 107 05-67/1 Shaft Collar 1 108 05-36/1 Gear 26T 1	101 05-20 Nut 2 102 05-53 Gasket 1 103 05-18 Flange 1 104 05-23 Shaft 1 105 05-27 Shaft 1 106 GB1096 Key 5x76 1 107 05-67/1 Shaft Collar 1 108 05-36/1 Gear 26T 1 109 GB1096 Key 5x8 1 110 .05-27/1 Shaft 1	100 05-22	Gear	32T 1
102 .05-53	102 .05-53	101 05-20	Nut	1
103 .05-18 .Flange .1 104 .05-23 .Shaft .1 105 .05-27 .Shaft .1 106 .GB1096 .Key .5x76 .1 107 .05-67/1 .Shaft Collar .1 108 .05-36/1 .Gear .26T .1	10305-18	102 05-53	Gasket	۷
10405-23	10405-23	103 05-18	Flance	
10505-27	10505-27 Shaft 1 106GB1096 Key. 5x76 1 10705-67/1 Shaft Collar 1 10805-36/1 Gear 26T 1 109GB1096 Key. 5x8 1 11005-27/1 Shaft 1	104 05-23	Shoft	······································
106GB1096	106GB1096 Key 5x76 1 10705-67/1 Shaft Collar 1 10805-36/1 Gear 26T 1 109GB1096 Key 5x8 1 11005-27/1 Shaft 1	105 05 27	Chaft	·····
10705-67/1	10705-67/1 Shaft Collar. 1 10805-36/1 Gear. 26T. 1 109GB1096 Key. 5x8. 1 11005-27/1 Shaft. 1			
10805-36/1	10805-36/1	100GD 1090		5x/61
109GB1096	109GB1096Key5x8	10705-07/1		1
109Gb1096Key5x8	11005-27/1	10005-36/1	Gear	2611
0.00	11005-27/1	109GB1096	Key	5x81
11005-27/1Shaft	111 ()5-4()/1 Shaft	11005-27/1	.Shaft	1
11105-40/1Shaft	Orial Control	11105-40/1	.Shaft	1

Apron Assembly



Apron Assembly

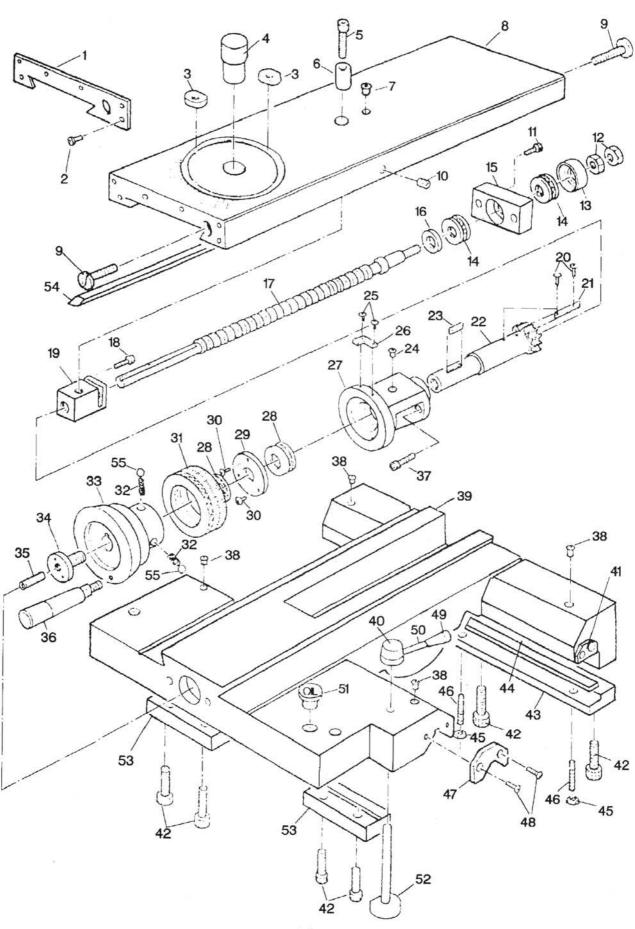


Apron Assembly

1GB70	Hex Socket Cap ScrewM6x10	2
그 나는 그들은 그는 사람들이 되었다면 살아 있다면 하는 것이 없는 것이 없는데	Half Nut	
	Bracket	
4GB70	Hex Socket Cap ScrewM6x16	2
	Set ScrewM6x10	
	Hex Socket Cap ScrewM8x40 Set SrewM8x8	
	Spring	
	Steel Ball66	
	Casting	
	Knob	
	Handle Shaft	
	Pin5x35	
	Set ScrewM6x6	
	Pin	
	Hub	
	Safety Catch	
	Drain Plug	
	Sight Glass	
	Plug	
	Block	
	Hex Socket Cap ScrewM6x45	
	Handle Shaft	
	Spline Shaft	
	Bracket	
	Hex Socket Cap ScrewM6x12	
29 GB70	Hex Socket Cap ScrewM6x16	2
	12 mars	
31GB1096-5x56	Key	
31GB1096-5x5632GB879-3x5	Pin	2
31GB1096-5x56 32GB879-3x5 3306-27	PinWorm	2 1
31GB1096-5x56	Pin	2 1 2
31GB1096-5x56	Pin	2 1 2
31GB1096-5x56	Pin	2 2 2 1
31GB1096-5x56	Pin	2 2 2 1
31GB1096-5x56	Pin	221111
31GB1096-5x56 32GB879-3x5 3306-27 3406-34 35GB70 3606-33 3706-44 3806-43 39GB894.1-16 4006-28	Pin. Worm. Flange. Hex Socket Cap Screw. M6x12. Gib. Bushing. Shaft. Reainer Ring. Gear. 22T.	221111
31GB1096-5x56 32GB879-3x5 3306-27 3406-34 35GB70 3606-33 3706-44 3806-43 39GB894.1-16 4006-28 4106-26	Pin. Worm. Flange. Hex Socket Cap Screw. M6x12. Gib. Bushing. Shaft. Reainer Ring. Gear. 22T. Collar.	211111
31GB1096-5x56 32GB879-3x5 3306-27 3406-34 35GB70 3606-33 3706-44 3806-43 39GB894.1-16 4006-28 4106-26 42GB78	Pin	2111111
31GB1096-5x56	Pin	21111111
31GB1096-5x56 32GB879-3x5 3306-27 3406-34 35GB70 3606-33 3706-44 3806-43 39GB894.1-16 4006-28 4106-26 42GB78 43GB879-5x35 44GB1096-4x15	Pin Worm. Flange. Hex Socket Cap Screw. M6x12. Gib. Bushing. Shaft. Reainer Ring. Gear. 22T. Collar. Set Screw. M6x6. Pin Key.	21111111
31GB1096-5x56 32GB879-3x5 3306-27 3406-34 35GB70 3606-33 3706-44 3806-43 39GB894.1-16 4006-28 4106-26 42GB78 43GB879-5x35 44GB1096-4x15 4506-19	Pin. Worm. Flange. Hex Socket Cap Screw. M6x12. Gib. Bushing. Shaft. Reainer Ring. Gear. 22T. Collar. Set Screw. M6x6. Pin. Key. Shaft.	21111111
31GB1096-5x56 32GB879-3x5 3306-27 3406-34 35GB70 3606-33 3706-44 3806-43 39GB894.1-16 4006-28 4106-26 42GB78 43GB879-5x35 44GB1096-4x15 4506-19 46GB3452.1	Pin. Worm. Flange. Hex Socket Cap Screw. M6x12. Gib. Bushing. Shaft. Reainer Ring. Gear. 22T. Collar. Set Screw. M6x6. Pin. Key. Shaft. Ring. 17x1.8.	2111111111
31. GB1096-5x56. 32. GB879-3x5. 33. 06-27. 34. 06-34. 35. GB70. 36. 06-33. 37. 06-44. 38. 06-43. 39. GB894.1-16. 40. 06-28. 41. 06-26. 42. GB78. 43. GB879-5x35. 44. GB1096-4x15. 45. 06-19. 46. GB3452.1. 47. GB896-12.	Pin. Worm. Flange. Hex Socket Cap Screw. M6x12. Gib. Bushing. Shaft. Reainer Ring. Gear. 22T. Collar. Set Screw. M6x6. Pin. Key. Shaft. Ring. 17x1.8. Retainer Ring.	2111111111
31GB1096-5x56 32GB879-3x5 3306-27 3406-34 35GB70 3606-33 3706-44 3806-43 39GB894.1-16 4006-28 4106-26 42GB78 43GB879-5x35 44GB1096-4x15 4506-19 46GB3452.1	Pin. Worm. Flange. Hex Socket Cap Screw. M6x12. Gib. Bushing. Shaft. Reainer Ring. Gear. 22T. Collar. Set Screw. M6x6. Pin. Key. Shaft. Ring. 17x1.8. Retainer Ring.	2111111111
31. GB1096-5x56. 32. GB879-3x5. 33. 06-27. 34. 06-34. 35. GB70. 36. 06-33. 37. 06-44. 38. 06-43. 39. GB894.1-16. 40. 06-28. 41. 06-26. 42. GB78. 43. GB879-5x35. 44. GB1096-4x15. 45. 06-19. 46. GB3452.1. 47. GB896-12. 48. 06-10.	Pin. Worm. Flange. Hex Socket Cap Screw. M6x12. Gib. Bushing. Shaft. Reainer Ring. Gear. 22T. Collar. Set Screw. M6x6. Pin. Key. Shaft. Ring. 17x1.8. Retainer Ring.	211111111111
31GB1096-5x56 32GB879-3x5 3306-27 3406-34 35GB70 3606-33 3706-44 3806-43 39GB894.1-16 4006-28 4106-26 42GB78 43GB879-5x35 44GB1096-4x15 4506-19 46GB3452.1 47GB896-12 4806-10 49GB1340A-06-15	Pin Worm Flange M6x12 Gib Bushing Shaft Reainer Ring Gear 22T Collar Set Screw M6x6 Pin Key Shaft Ring 17x1.8 Retainer Ring Bushing Cluster Gear 50T/20T Set Screw M8x8 Spring M8x8	211111111111
31. GB1096-5x56. 32. GB879-3x5. 33. 06-27 34. 06-34 35. GB70. 36. 06-33 37. 06-44 38. 06-43 39. GB894.1-16. 40. 06-28. 41. 06-26. 42. GB78. 43. GB879-5x35. 44. GB1096-4x15. 45. 06-19. 46. GB3452.1 47. GB896-12. 48. 06-10. 49. GB1340A-06-15. 50. GB80. 51. 06-14. 52. GB608-6.	Pin Worm Flange M6x12 Gib Bushing Shaft Reainer Ring Gear 22T Collar Set Screw M6x6 Pin Key Shaft Ring 17x1.8 Retainer Ring Bushing Cluster Gear 50T/20T Set Screw M8x8 Spring Steel Ball 6	2111111111111
31. GB1096-5x56. 32. GB879-3x5. 33. 06-27 34. 06-34 35. GB70. 36. 06-33. 37. 06-44 38. 06-43. 39. GB894.1-16. 40. 06-28. 41. 06-26. 42. GB78. 43. GB879-5x35. 44. GB1096-4x15. 45. 06-19. 46. GB3452.1 47. GB896-12. 48. 06-10. 49. GB1340A-06-15. 50. GB80. 51. 06-14. 52. GB608-6. 53. GH1340A-06-13.	Pin Worm Flange M6x12 Gib Bushing Shaft Reainer Ring Gear 22T Collar M6x6 Pin Key Shaft 17x1.8 Retainer Ring Bushing Cluster Gear 50T/20T Set Screw M8x8 Spring Steel Ball Shaft 6	211111111111111
31. GB1096-5x56. 32. GB879-3x5. 33. 06-27 34. 06-34 35. GB70. 36. 06-33. 37. 06-44. 38. 06-43. 39. GB894.1-16. 40. 06-28. 41. 06-26. 42. GB78. 43. GB879-5x35. 44. GB1096-4x15. 45. 06-19. 46. GB3452.1 47. GB896-12. 48. 06-10. 49. GB1340A-06-15. 50. GB80. 51. 06-14. 52. GB608-6. 53. GH1340A-06-13. 54. 06-06.	Pin Worm Flange M6x12 Gib Bushing Shaft Reainer Ring Gear 22T Collar M6x6 Pin Key Shaft Ring 17x1.8 Retainer Ring Bushing Cluster Gear 50T/20T Set Screw M8x8 Spring Steel Ball Shaft Shaft Shaft Shaft	211111111111111
31. GB1096-5x56. 32. GB879-3x5. 33. 06-27 34. 06-34 35. GB70. 36. 06-33. 37. 06-44 38. 06-43. 39. GB894.1-16. 40. 06-28. 41. 06-26. 42. GB78. 43. GB879-5x35. 44. GB1096-4x15. 45. 06-19. 46. GB3452.1 47. GB896-12. 48. 06-10. 49. GB1340A-06-15. 50. GB80. 51. 06-14. 52. GB608-6. 53. GH1340A-06-13. 54. 06-06. 55. 06-08.	Pin Worm Flange M6x12 Gib Bushing Shaft Reainer Ring Gear 22T Collar M6x6 Pin Key Shaft Ring 17x1.8 Retainer Ring Bushing Cluster Gear 50T/20T Set Screw M8x8 Spring Steel Ball Shaft Shaft Shaft Shaft Shaft Shaft Gear 50T	21111111111111111
31. GB1096-5x56. 32. GB879-3x5. 33. 06-27 34. 06-34 35. GB70. 36. 06-33. 37. 06-44. 38. 06-43. 39. GB894.1-16. 40. 06-28. 41. 06-26. 42. GB78. 43. GB879-5x35. 44. GB1096-4x15. 45. 06-19. 46. GB3452.1 47. GB896-12. 48. 06-10. 49. GB1340A-06-15. 50. GB80. 51. 06-14. 52. GB608-6. 53. GH1340A-06-13. 54. 06-06.	Pin Worm Flange M6x12 Gib Bushing Shaft Reainer Ring Gear 22T Collar M6x6 Set Screw M6x6 Pin Key Shaft 17x1.8 Retainer Ring 17x1.8 Bushing 50T/20T Cluster Gear 50T/20T Set Screw M8x8 Spring Steel Ball Shaft Shaft Gear 50T Pin 50T	

58GB894.1-16	Retainer Ring		1
5906-11	Plug		1
6006-07	Shaft		1
61GB1096	Key	5x15	1
6206-09	Wheel Flange		1
6306-31	Indicator Ring		1
64GB308-6	Steel Ball	6	2
6506-32	Spring		2
66GB4141.5-M10x80	Handle		2
67GB78	Set Screw	M6x25	1
6806-30	Wheel Stud		1
6906-12	Wheel		1
70GB70	Hex Socket Cap Screw	M6x16	3
7106-20	Gear	24T	1

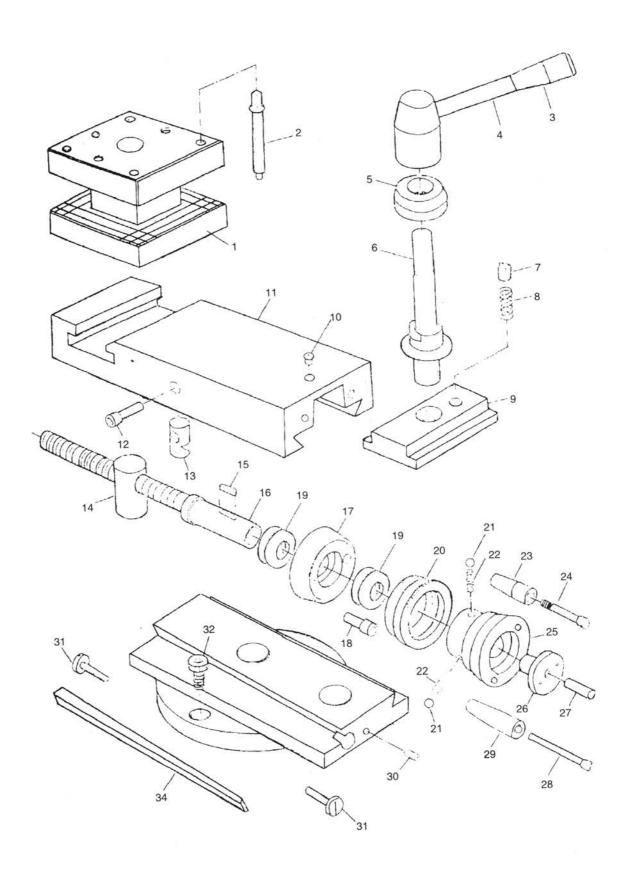
Saddle and Cross Slide Assembly



Saddle and Cross Slide Assembly

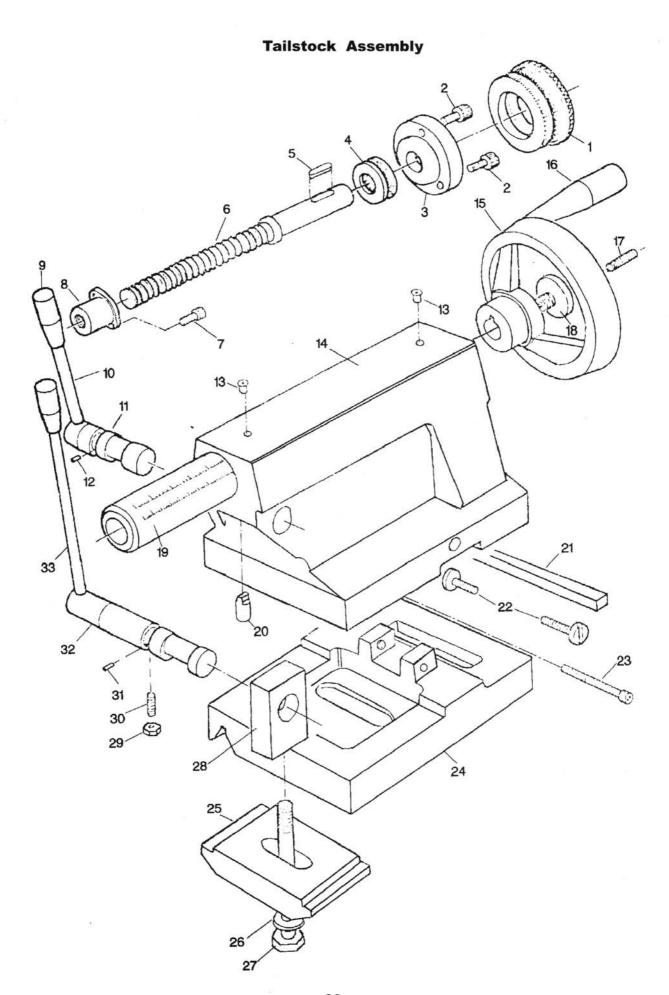
107-12	Plate w/Wiper	1
	Pan Head Screw	
307-07	Clamp Nut	2
407-08	Hub	1
5GB70	Hex Socket Cap Screw	M6x201
607-05		
7GB1155-8		
	Cross Slide Body	
	Gib Adjusting Screw	
10GB80		
11GB70	Hex Socket Cap Screw	M6x30 2
12GB6172	Hex Nut	M10 2
1307-02		
	Thrust Bearing	
	Block	
	Spacer	
	.Leadscrew	
18GB70		
	Crossfeed Nut	
20GB819		
	Key	
	Gear Shaft	
	Key	
	Oiler	
:	Pan Head Screw	
	Plate	
	Housing	
	Thrust Bearing	
	Washer	
	Pan Head Machine Screw	
	Index Ring	
	Spring	
3307-16	Compound Handle	1
	Cover Screw	
35GB78		
36GB4141.5-M10x80	Handle Knob	1
37GB70	Hex Socket Cap Screw	M6x201
38GB1155-8	Oiler	4
39GH1340A-01	Cross Slide Body	
4007-45	Hub	
4107-31	Wiper	2
42GB70	Hex Socket Cap Screw	
4307-24	Rear Pressure Plate	
4407-23		1
45GB6170	Lock Nut	
46GB78	.Set Screw	[1] [1] [1] [1] [1] [1] [1] [1] [1] [1]
4707-51	Wiper w/Plate	A 1980 B B TO BOTH THE BOTH BOTH BOTH BOTH BOTH BOTH BOTH BOTH
48GB818	Pan Head Machine Screw	
49GB4141.14-M10x50	Konb	
5007-46	Handle Shaft	
5104-06	Oil Cap	
5207-47	Lock Stud	
5307-27	Front Pressure Plate	4. 10. 10. 10. 10. 10. 10. 10. 10. 10. 10
5407-38	Gib	

Top Slide and Tool Post



Saddle and Cross Slide Assembly

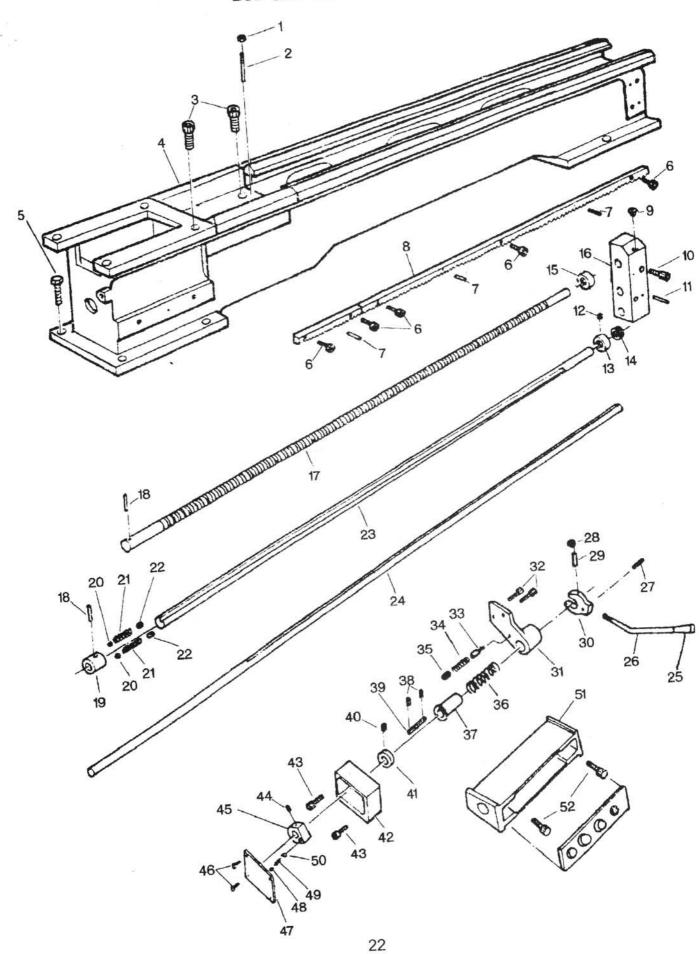
107-32	Tool Post
2GB83-10x50	Tool Lock Screw
3GB4141.14-M10x50	Knob
407-36	Handle Shaft1
507-33	Spacer
607-34	Tool Post Pin1
707-29	Tool Post Position Pin1
8GB2089-1x8x11	Spring1
907-37	Clamp Nut
10GB1155-8	Oiler1
1107-49	Compound Slide1
	Hex Socket Cap ScrewM6x201
1307-09	Position Pin1
1407-39	Nut
15GB1096-4x14	Key1
1607-40	Compound Screw 1
1707-41	Screw Bushing1
18GB70	Hex Socket Cap ScrewM6x202
19BB-8103	Thrust Bearing
2007-42	Index Ring1
21GB308-6	Steel Ball
	Spring1
2307-43	Handle1
	Hex Socket Cap ScrewM5x251
2507-48	Handwheel1
2607-15	Handle Screw1
27GB78	Set Screw
	Set Screw
2907-44	Handle 1
30GB80	Set Screw
	Gib Adjusting Screw
32GB70	Hex Socket Cap ScrewM8x162
3407-10	Gib



Tailstock Assembly

108-09	Index Ring		1
2GB70	Hex Socket Cap Screw	M6x20	3
308-08	Hub		1
4BB-8103	Thrust Bearing		1
5GB1096	key	4x20	1
608-05	Screw		1
7GB70	Hex Socket Cap Screw	M6x16	2
	Flange		
9GB4141.5-B10x50	Knob		2
1008-17	Lever Handle		1
1108-03	Eccentric Shaft		1
12GB879-5x12	Pin		1
13GB1155	Oiler	10	2
1408-01	Tailstock Body		1
1508-20	Wheel	***************************************	1
16GB4141.5-M10x80	Handle		1
17GB78	Set Screw	M6x25	1
1808-12	Wheel Screw		1
1908-04	Spindle	***************************************	1
2008-02	Stop Pin		1
2108-19	Gib		1
	Gib Adjusting Screw		
23GB70	Hex Socket Cap Screw	M8x45	2
2408-13			
2508-14	Tailstock Clamp Plate		1
	Washer		
	Hex Cap Bolt		
2808-16			
29GB41	Nut	M6	1
	Set Screw		
	Pin		
	Eccentric Shaft		
33 08-10	Lever Handle		1

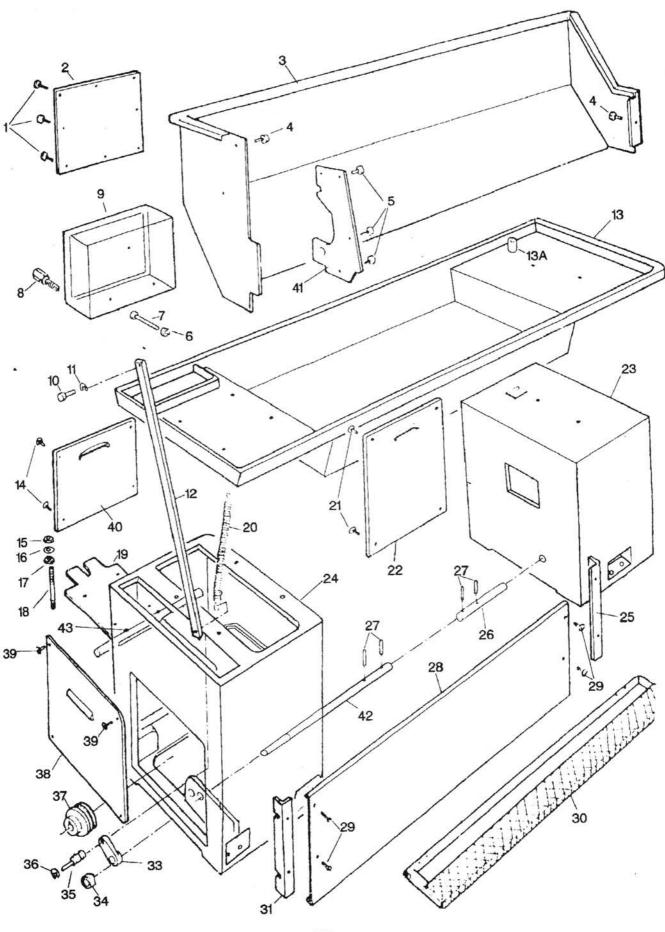
Bed and Shaft Assembly



Bed and Shaft Assemly

1GB6172	Nut	M9 1
2GB881		
3GB70		
401-39		
5 GB5781	Hey Can Rolt	M12×50 /
6GB70	Hey Socket Can Screw	M6v25 6
7GB879		
801-07		
9Gb-1155-10	Oiler	10 1
10GB70		
	Pin	
12GB77		
1301-16		
1401-18		
1501-10		
	End Bracket	
1701-13		
	Pin	
	Clutch	
	Steel Ball	
	Spring	
2101-38	Set Screw	M9v10
	Set Screw	IVIOX 1U
	Spindle Control Shaft	
25GB4141.14-BM10x50		
27GB879	Control Handle	220
28GB41		
29GB78		
	Control Fork	
	Control Bracket	
	. Hex Socket Cap Screw	
3301-082/6		
	Spring	
	Set Screw	
	Spring	
	Sleeve	
38GB79		
3901-083/6	Key	
40GB79	그러워 하는 경기가 되었다. 전기 시간 가지 보고 있다면서 되었다면 하는 것이 되었다면 하는 것이 되었다면 하는 것이 되었다면 하는 것이다.	
The state of the second state of the state o	Collar	
	Switch Box	
	Hex Socket Cap Screw	
	Set Screw	
4501-28	Shift Collar	1
	Pan Head Machine Screw	
	Cover Plate	
	Set Screw	
	Spring	
	Steel Ball	
	Control Panel Assembly	
52GB70	Hex Socket Cap Screw	M8x252

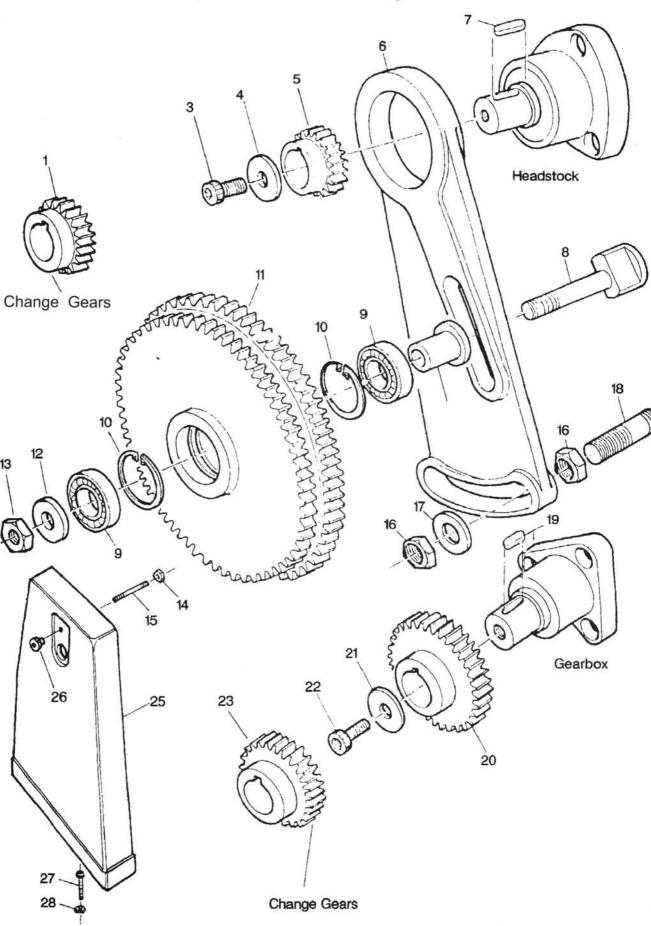
Stand and Brake Assmbly



Stand and Brake Assembly

1GB70	Hex Socket Cap Screw	M5x16	8
212-06	Electrical Box Cover		1
301-09	Splash Guard		1
4 GB70	Hex Socket Cap Screw	M6x10	3
5GB70	Hex Socket Cep Screw	M6x10	3
6 GB6170	Hex Nut	M6	Δ
7GB70			
801-26	Rolt	WIOX20	1
912-07			
1011-12			
10	Clip	6	1
1211-08	Connector Bar		
1301-33	Chip Tray	***************************************	1
13AGH1340-SP	Spacer		6
14GB70			
15GB41			
16GB97.2			
17GB41			
1801-23	Screw		1
1901-22	Plate		1
2011-04	Spring		1
21GB70	Hex Socket Cap Screw	M6x10	4
2201-34			
2301-20			
2401-01	Pedestal (left)		1
2501-32			
2611-01			
27GB879			
2801-21			
29GB70	Hoy Cooket Con Corous	M6×10	1
3011-023/3			
3101-32			
3311-06			
3411-07			
3511-05			
36GB896-6			
3701-24			
3801-02			
39GB70			
4001-25			
4101-04	Cover Plate		1
4211-03	Shaft		1
4301-29	Shaft		1

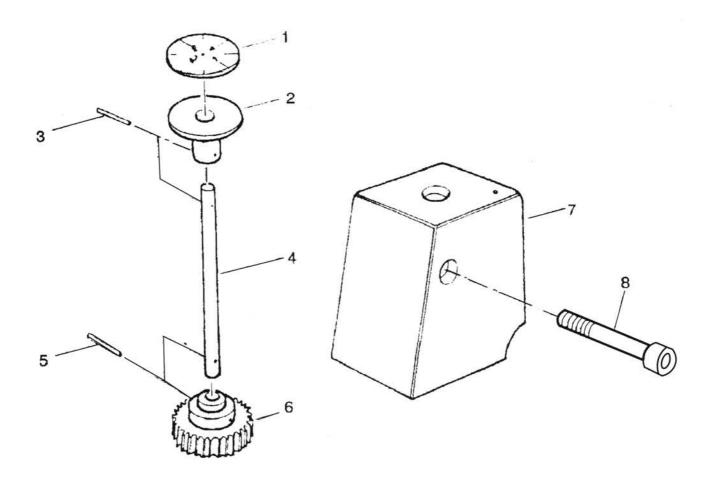
End Gear Assembly



End Gear Assembly

115-02A	Gear	.40T1
15-02B	Gear(Inch)	.45T1
15-02C		
	Hex Socket Cap Screw	
	Washer	
504-50A	Gear(for GH-1340A Inch System)	25T1
	Gear(for GH-1440A Inch System)	
	Gear(Metric System)	
605-46		
7GB1096	Key	5x141
805-43	Threaded Shaft	
	Ball Bearing	
	Retaining Ring	
	Gear	
	Washer	
13GB6175	Nut	.M101
14GB6175	Nut	.M101
15GB1097	Stud	.M10x802
16GB41	Nut	.M122
17GB97.2	Washer	.12-140HV1
	Stud	
19GB1096	Key	5x141
2005-41A	Gear(for GH-1340A Inch System)	50T1
04-41B	Gear	60T1
	Washer	
22GB70	Hex Sock Cap Screw	M6x161
2315-03A	Gear(Inch)	32T1
15-03B	Gear(Inch)	40T1
15-03C	Gear(Metric)	65T1
15-03D	Geat(Metric)	66T1
15-03E	Gear(Metric)	70T1
2504-78	Gear Cover	
	Lock Knob	
	Hex Sock Cap Screw	
28GB6172	Nut	M61

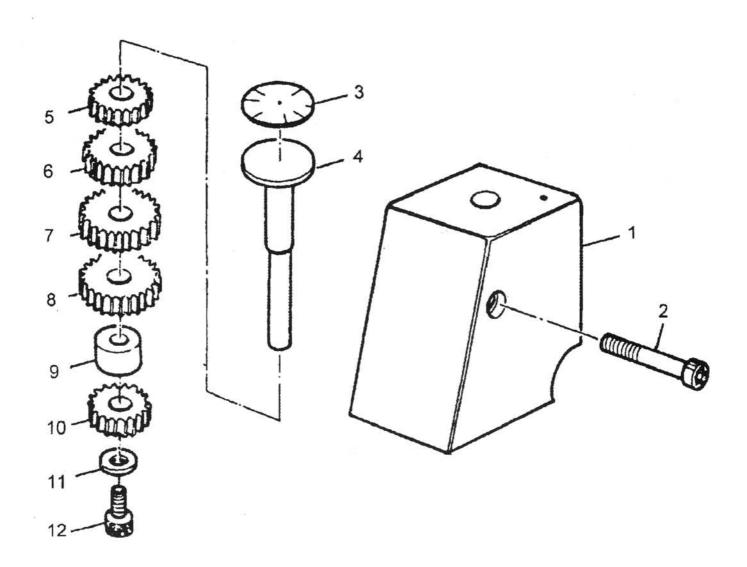
Threading Dial Assembly(Inch system)



Threading Dial Assembly(Inch system)

1	09-01	Indicator Dial		
2	09-02	Dial		1
3	GB879-3x12	Pin	3x12	
4	09-03	Shaft		1
5	GB879-5x20	Pin		1
6	09-04	Gear	32T	1
7	09-05	Body		
8	GB70	Hex Socket Cap S	ScrewM6x45	

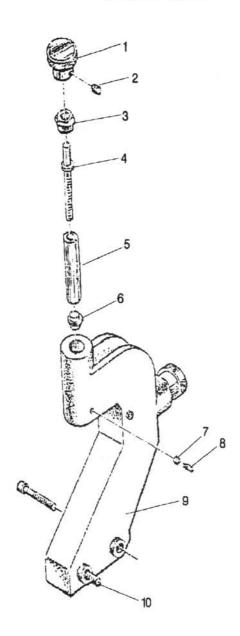
Threading Dial Assembly(Metric system)



Threading Dial Assembly(Metric system)

109-11	Body		1
	Hex Socket Cap Screw.		
	Indicator Dial		
409-13	Shaft		1
509-14	Gear	21T	1
609-15	Gear	22T	1
709-16	Gear	26T	1
809-17	Gear	27T	1
909-18	Collar		1
1009-19	Gear	20T	1
1109-20	Washer		1
12GB70	Hex Socket Cap Screw.	M6x16	1

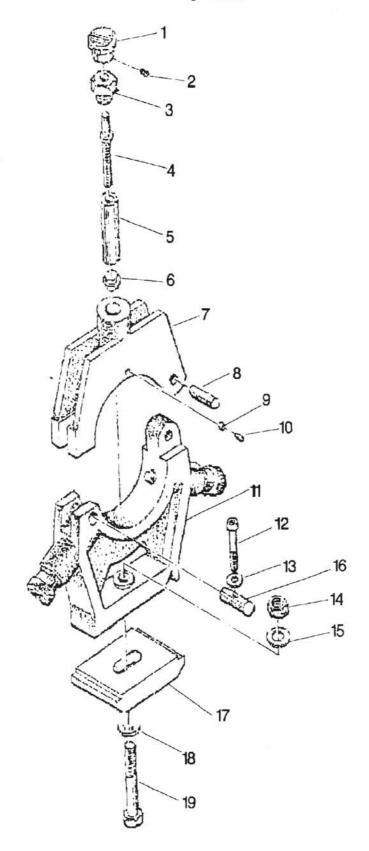
Follow Rest



Follow Rest

1	10B-03	Knob		
2	GB78	Set Screw	M6x6	2
3	10B-04	Bushing		2
4	10B-05	Screw		2
5	10B-02	Sleeve		2
6	10B-06	Brass Finger	••••	2
		Hex Nut		
8	GB79	Set Screw	M6x6	2
9	10B-01	Body Casting		1
10	GB70	Hex Socket Cap Scr	ewM6x45	2

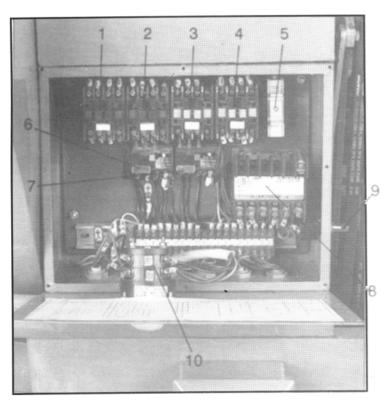
Steady Rest

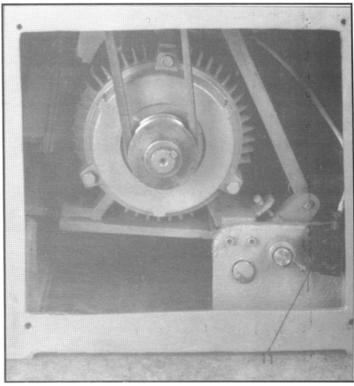


Steady Rest

110A-04	Knob		3
2GB78	Set Screw	M6x6	3
310A-05	Bushing		3
410A-06	Screw		
510A-07	Sleeve		3
610A-08	Brass Finger		3
	Upper Body Casting		
	Pin		
	Hex Nut		
10GB79	Set Screw	M6x16	3
1110A-01	Lower Body Casting		1
	Hex Socket Cap Screw		
13GB97.1	Flat Washer	6	1
14GB6170	Hex Nut	M12	1
15GB97.1	Flat Washer		1
1610A-02	Lock Pin		1
1710A-09	Clamp Plate		1
	Flat Washer		
19GB5872	Hex Cap Bolt	M12x80	1

Electrical Components





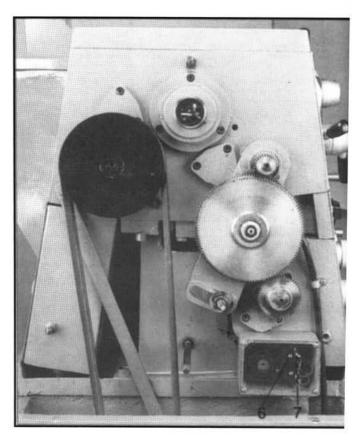
RC 6236x1000: Moteur NINGBO GEXIN ELECTRIC TYPE: YD 112M-8/4-TH

1.5/2.4 Kw	4.8/5.0 A	Rating: S1
INS CL: B	Conn: Δ/YY	50 Hz 400V
700/1410 t/min	IP44	46 Kg

1GH1340A-KM1	.Magnetic Starter(forward)1	1
2GH1340A-KM2	.Magnetic Starter(reverse)1	1
3GH1340A-KM3	.Coolant Pump Contactor1	ĺ
4GH1340A-KA1	.Control Contactor	1
5GH1340A-FUSE	.2 Amp Fuselocal puchase1	1
6GH1340A-FR1	.Motor Overload Relay1	1
	.Coolant Pump Overload Relay1	
8GH1340A-TC	.Control Transformer1	1
	.Door Switch1	
10GH1340A-QS1	Power On/Off Switch1	1
11 GH1340A-SQ3	Brake Switch1	1

Electrical Components

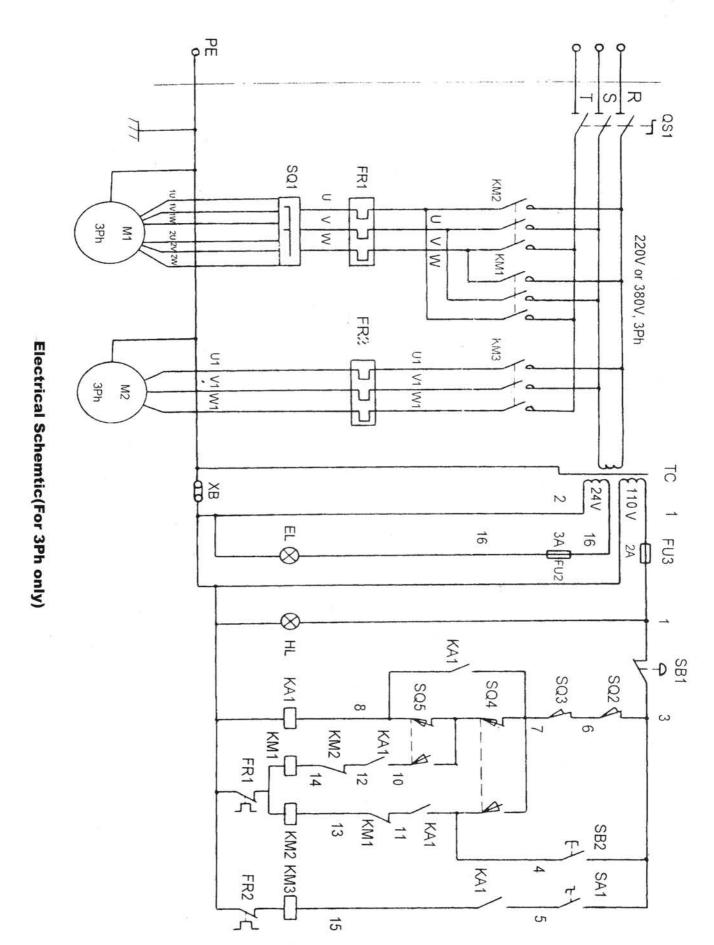


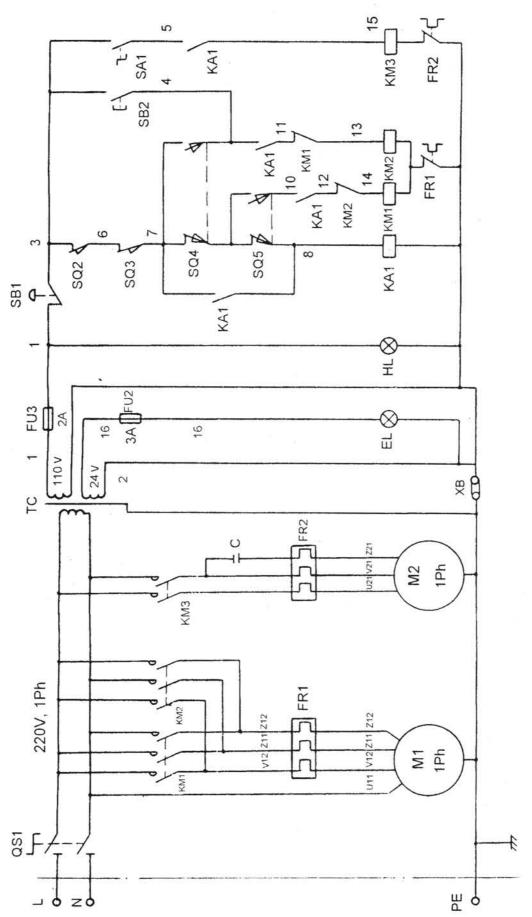


1	GH1340A-SB1	Off Switch	
		Jog Switch	
		Power Indicator Light	
4	GH1340A-SA1	Coolant Pump Switch	
5	GH1340A-SQ1	2-Speed Hight/Low Switch	
		Forward Switch	
7	GH1340A-SQ5	Reverse Switch	······································
	GH1340A-M1	Main Motor(not shown)	
	GH1340A-M2	Coolant Pump Motor(not shown)	

Electrical Schematic Symbol Glossary

Symbol	Component	Location
SB1	Off Switch	Front Panel
SB2	Jog Swith	Front Panel
HL	Power Indicator Light	Front Panel
EL	Machine Lamp	On carriage
SQ3	Brake Switch	Inside Bottom Cover-Headstock End
SQ2	Door Switch	Inside Change Gear Cover
SQ4	Forward Switch	Inside Change Gear Cover
SQ5	Reverse Switch	Inside Change Gear Cover
QS1	Power On/Off Switch	On Electrical Panel Cover-Rear Of Machine
SQ1	2-Speed High/Low Switch	Under Headstock on Stand
SA1	Coolant Pump Switch	Front Panel
KM3	Coolant Pump Contactor	Electrical Control Box-Rear of Machine
KA1	Control Contactor	Electrical Control Box-Rear of Machine
FR1	Motor Overload Relay	Electrical Control Box-Rear of Machine
FR2	Coolant Pump O/L Relay	Electrical Control Box-Rear of Machine
KM1	Magnetic Starter-Forward	Electrical Control Box-Rear of Machine
KM2	Magnetic Starter- Reverse	Electrical Control Box-Rear of Machine
TC	Control Transformer	Electrical Control Box-Rear of Machine
M1	Main Motor	Inside Stand - Headstock End
M2	Coolant Pump Motor	Inside Stand - Tailstock End





Electrical Schemtic(For 1Ph only)